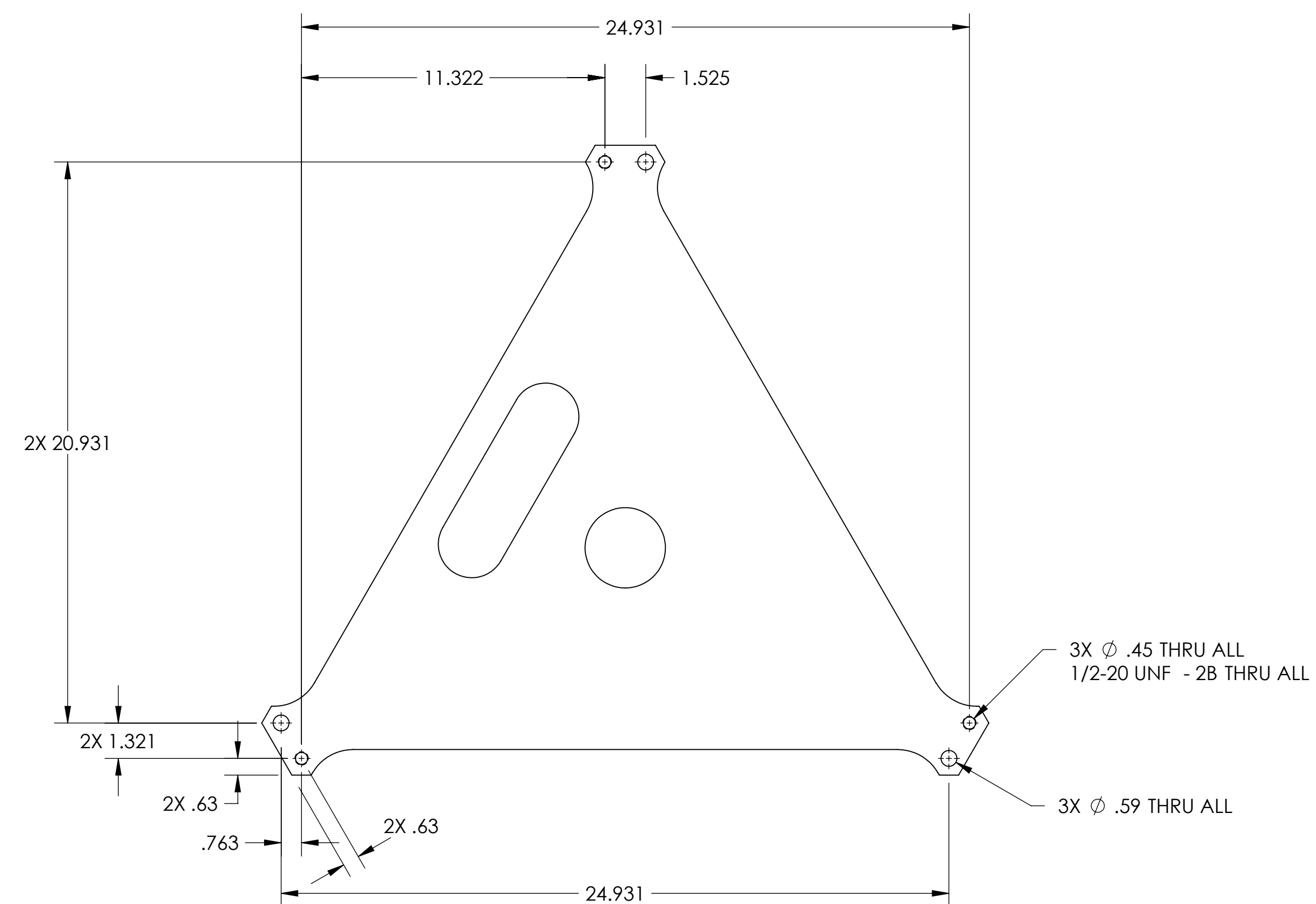
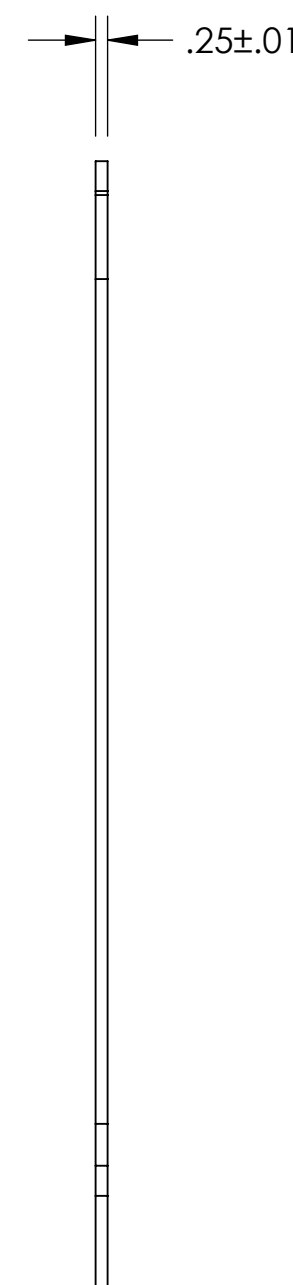
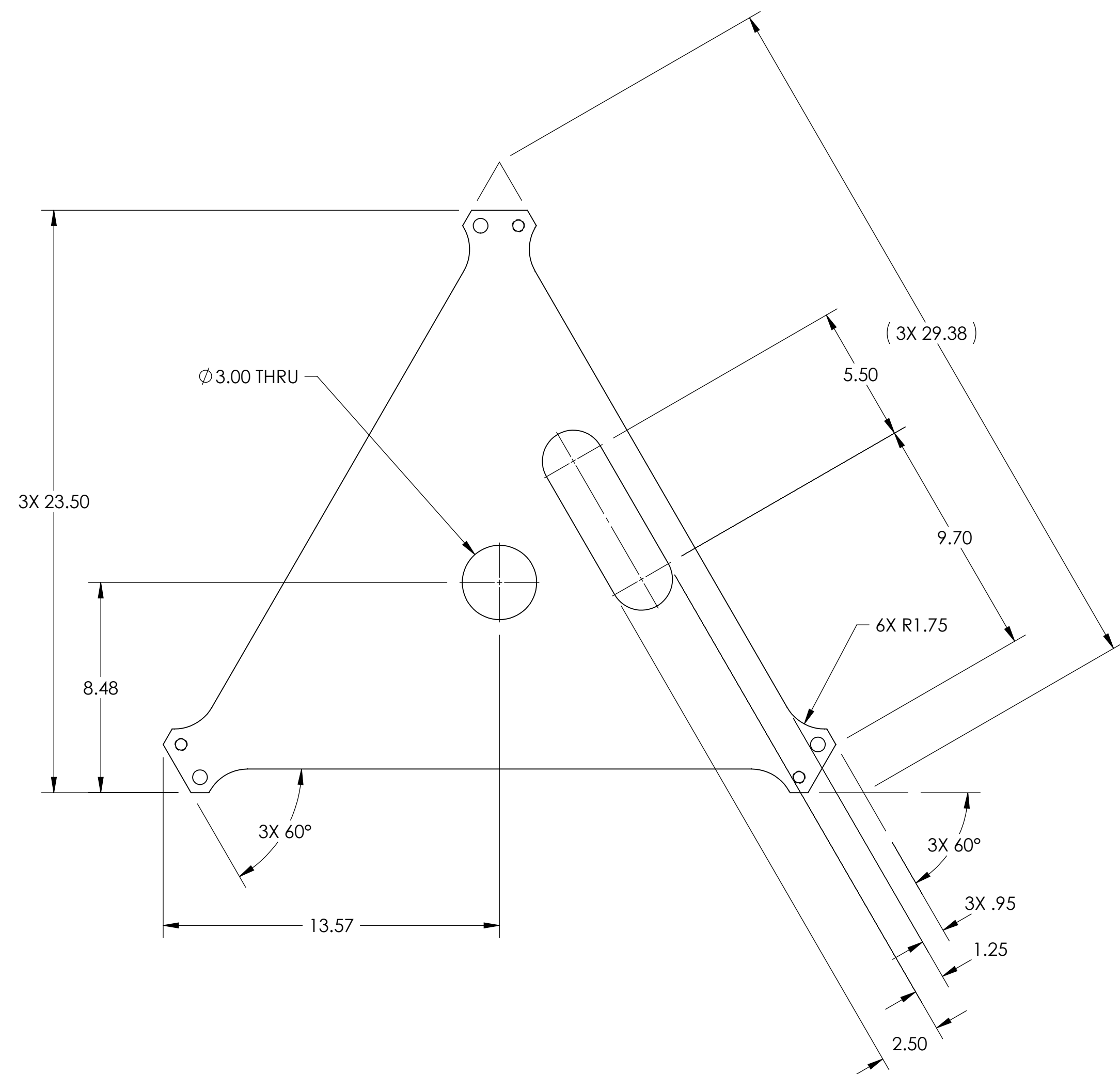
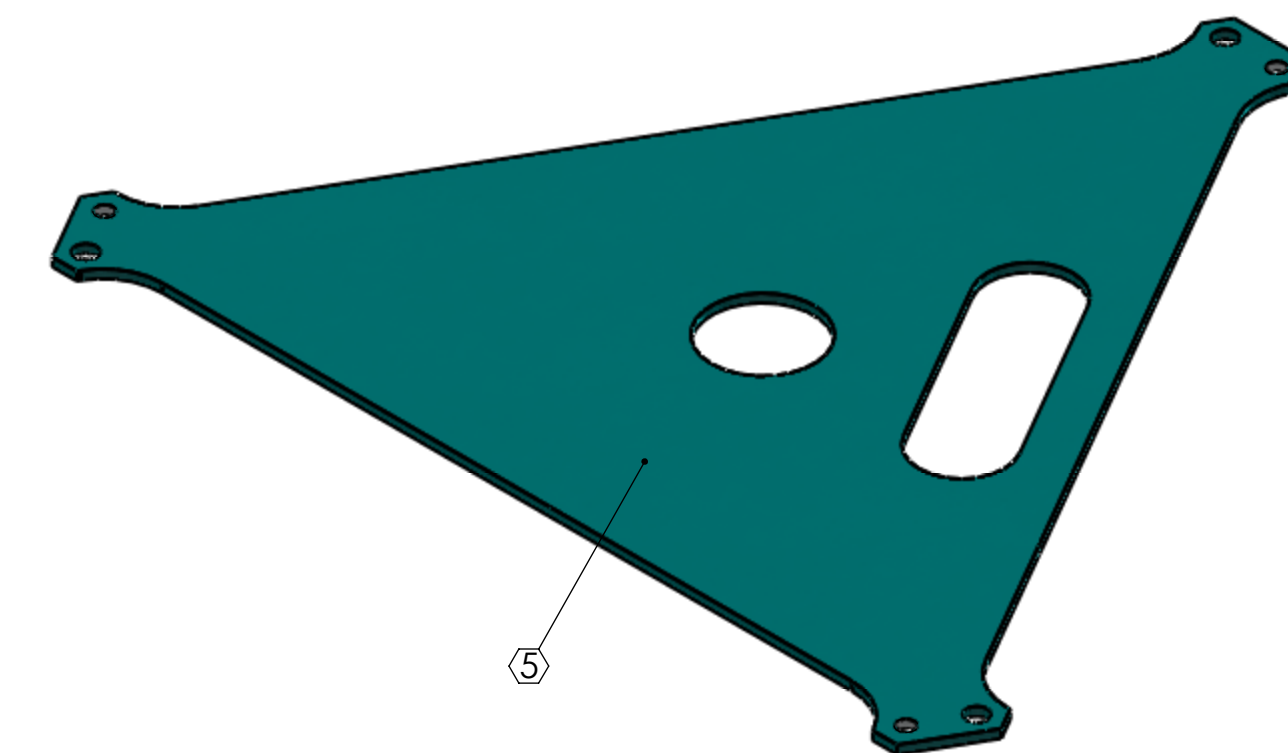


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	15 MAY 2009	E0900150	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.				PIER INSTALLATION TEMPLATE PLATE	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .005 ANGULAR ± 2.0°		ADVANCED LIGO AOS		DESIGNER: C. CONLEY DRAFTER: C. CONLEY CHECKER: APPROVAL:	14 MAY 2009 15 MAY 2009 SIZE: D DWG. NO.: D0900852 REV.: v1
MATERIAL: 6061-T6 (SS) FINISH: 125 μinch		NEXT ASSY: D0900899		SCALE: NONE PROJECTION: SHEET 1 OF 1	

D0900852_Aut/CO ACIS File Installation Template Plate_PART PDM REV: X.002_DRAWING_PDM REV: X.001