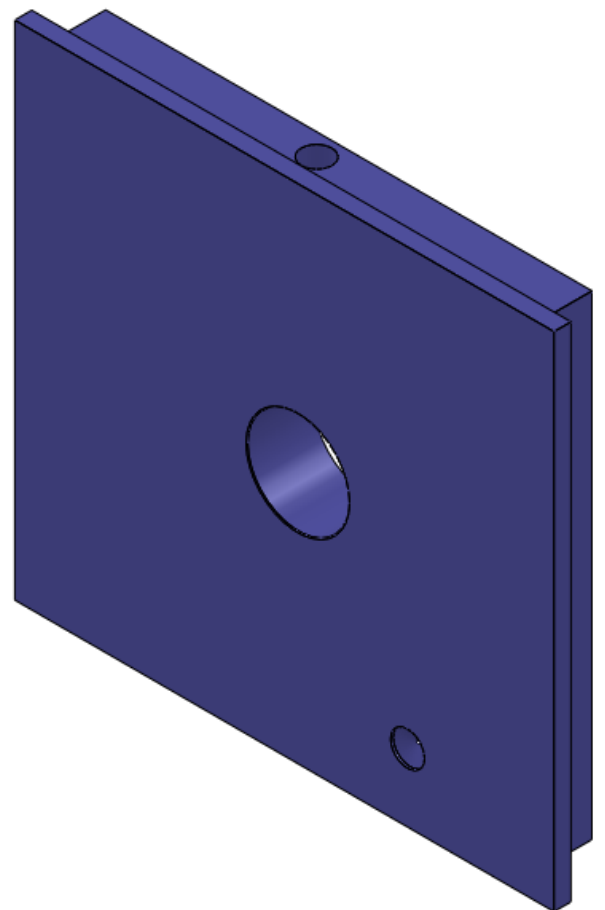
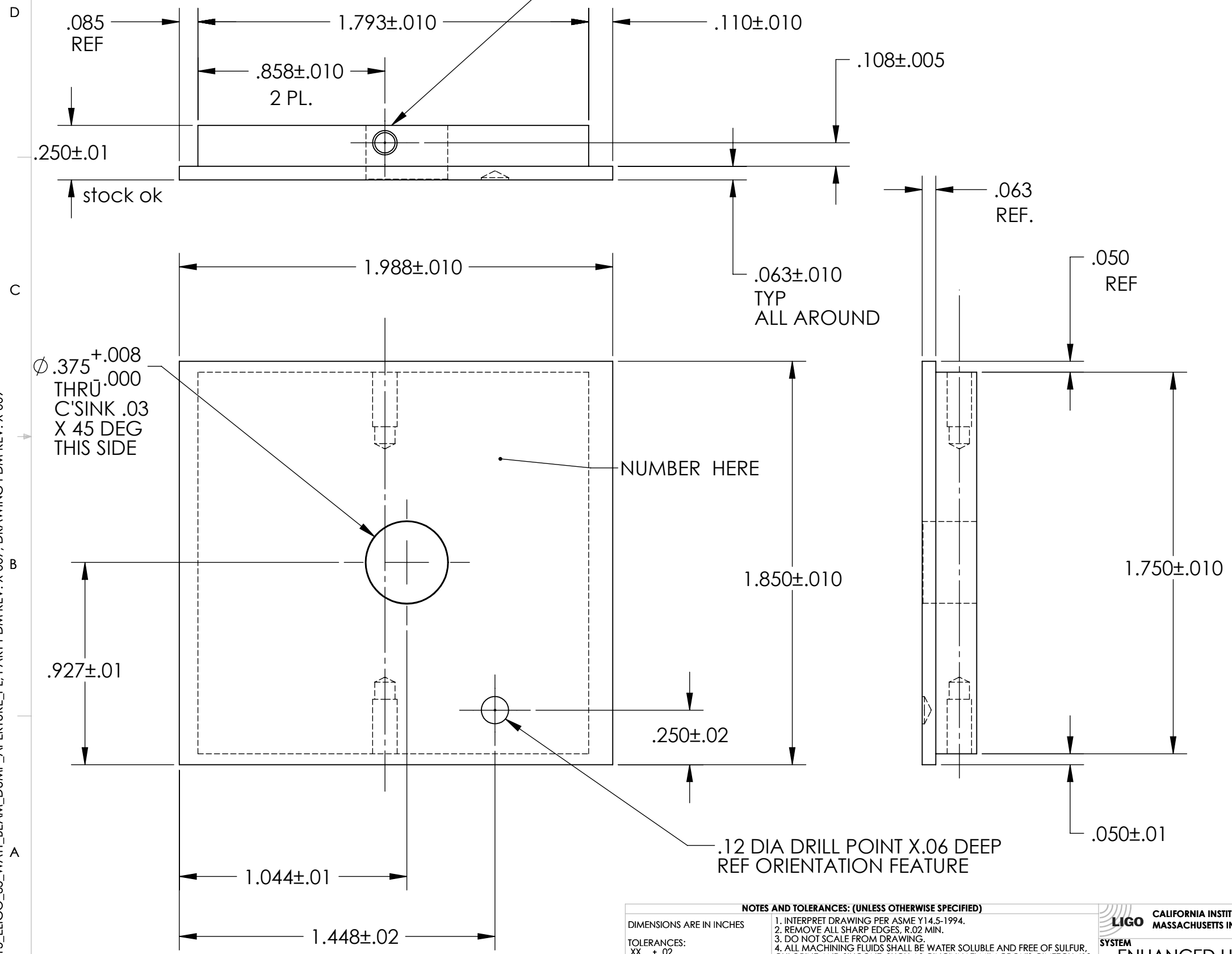


D0900815_ELIGO_35_WATT_BEAM_DUMP_APERTURE_PL, PART PDM REV: X-007, DRAWING PDM REV: X-009

NOTES CONTINUED:
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX $\pm .02$
 .XXX $\pm .005$
 ANGULAR $\pm 1.0^\circ$

MATERIAL: 6061 Alloy

FINISH: N/A μ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME		ELIGO_35_WATT_BEAM_DUMP_APERTURE_PL	
	DESIGNER	KMAILAND	04-20-2009	SIZE DWG. NO.
DRFTER	KMAILAND	04-20-2009	B	D0900815
CHECKER				v1
APPROVAL			SCALE: 2:1	PROJECTION: SHEET 1 OF 1

SYSTEM: ENHANCED LIGO SUB-SYSTEM: AOS NEXT ASSY: D0900177 / D090095