

4

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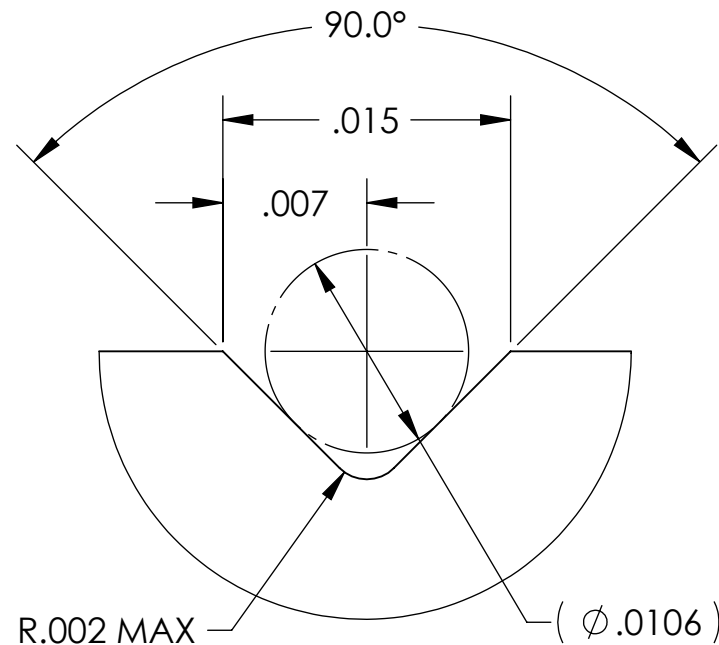
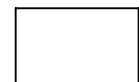
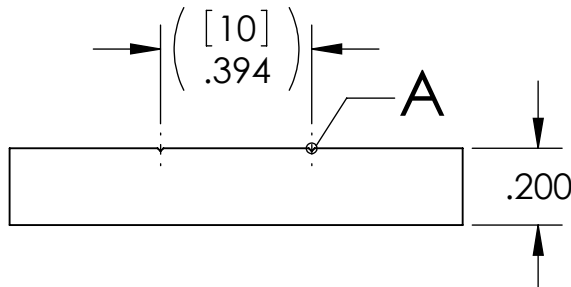
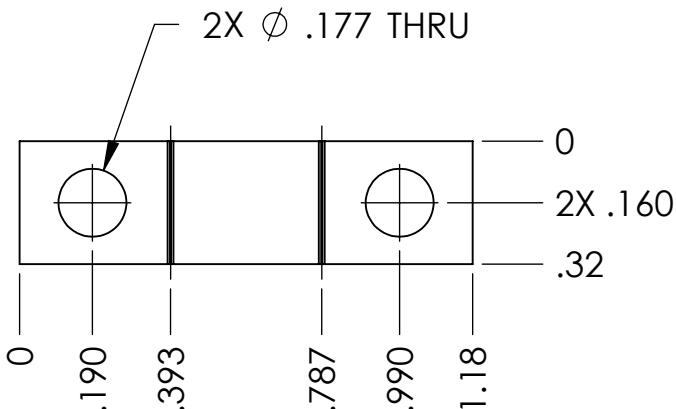
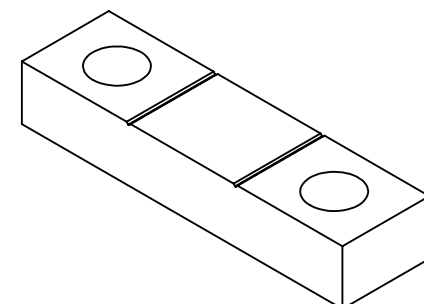
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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	09 JUL 2009	E0900193	E080191
v2	03 SEP 2009	E0900277	E080191
-	-	-	-



DETAIL A
SCALE 100 : 1
WIRE GROOVE
2X

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.
TOLERANCES: .XX ± .01 .XXX ± .005	MATERIAL 304, 316 OR 302 SSSL
ANGULAR ± 0.5°	FINISH 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: **ADVANCED LIGO** SUB-SYSTEM: **SUS**

NEXT ASSY: **LOWER LOOP WIRE ASSY**

PART NAME CLAMP, LOWER LOOP WIRE		DESIGNER D. BRIDGES	DATE 09 SEP 2009	SIZE A	DWG. NO. D070438	REV. v2
CHECKER M. MEYER	DATE 09 SEP 2009	APPROVAL	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1	