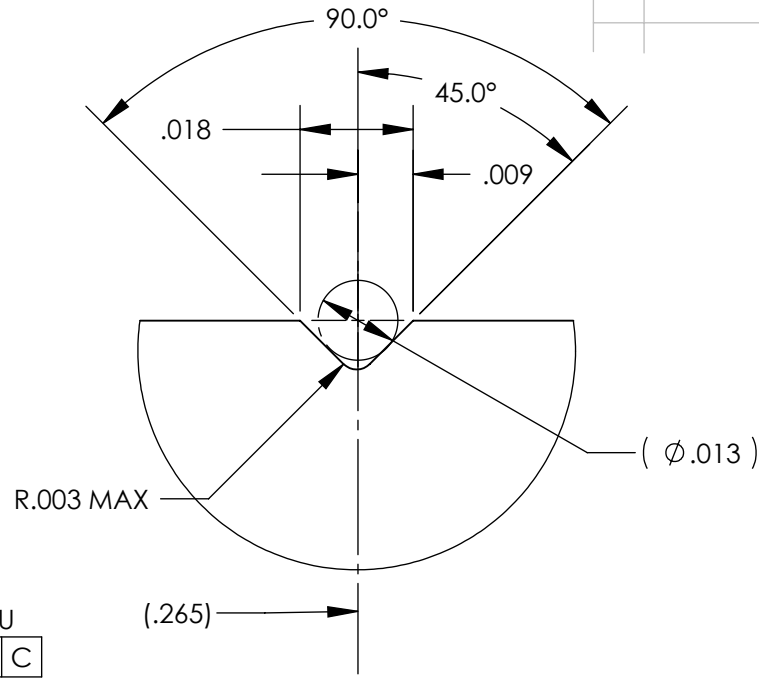
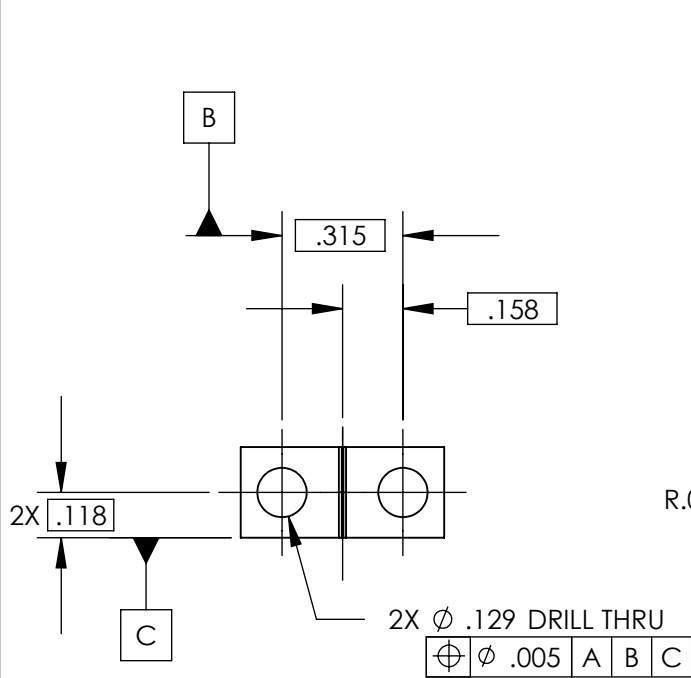
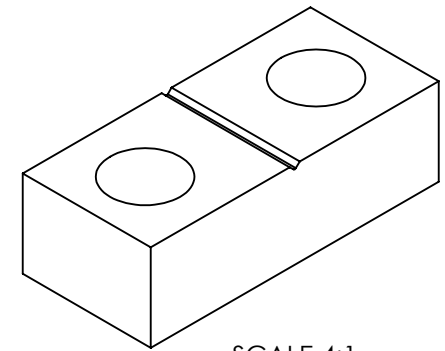
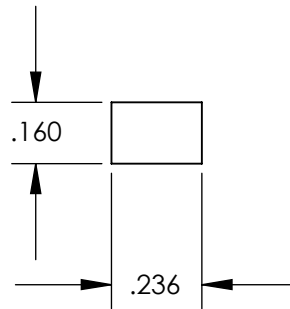
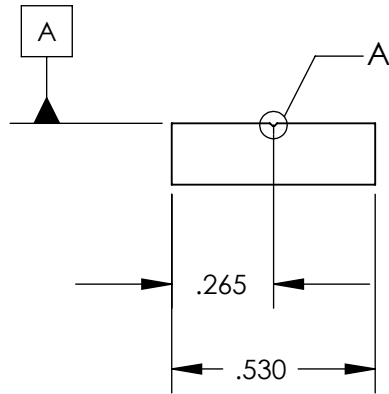


REV.	DATE	DCN #	DRAWING TREE #
A	01 AUG 2008	E080418-00	E080191-00-D



DETAIL A
SCALE 32 : 1



SCALE 4:1

NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING.
- REMOVE ALL SHARP EDGES, R.02 MAX.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
- BAG ALL ITEM INDIVIDUALLY AND TAG EACH BAG WITH THE PART NUMBER, REVISION AND QUANTITY. EXAMPLE: D070394-A QTY: TBD
- 'L' AND 'LN' VARIANTS OF 304 OR 316 TYPE STAINLESS STEEL ARE ALSO ACCEPTABLE.
- 303 TYPE STAINLESS STEEL IS NOT ACCEPTABLE.

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± 0.01
.XXX ± 0.005

ANGULAR $\pm 0.5^\circ$

MATERIAL

304, 316 OR 302 SSTL

FINISH

32 μ inch

	NAME	DATE
DRAWN	B. KIRSNER	7 MAR 2008
CHECKED	M. MEYER	10 MAY 2008
APPROVED		



SYSTEM
ADVANCED LIGO

SUB-SYSTEM
SUS

NEXT ASSY
INTERMEDIATE WIRE ASSEMBLY

PART NAME
UPPER CLAMP, INTERMEDIATE WIRE, OUTSIDE

SIZE DWG. NO. REV.
A D070394 A

SCALE: 2:1 PROJECTION: SHEET 1 OF 1