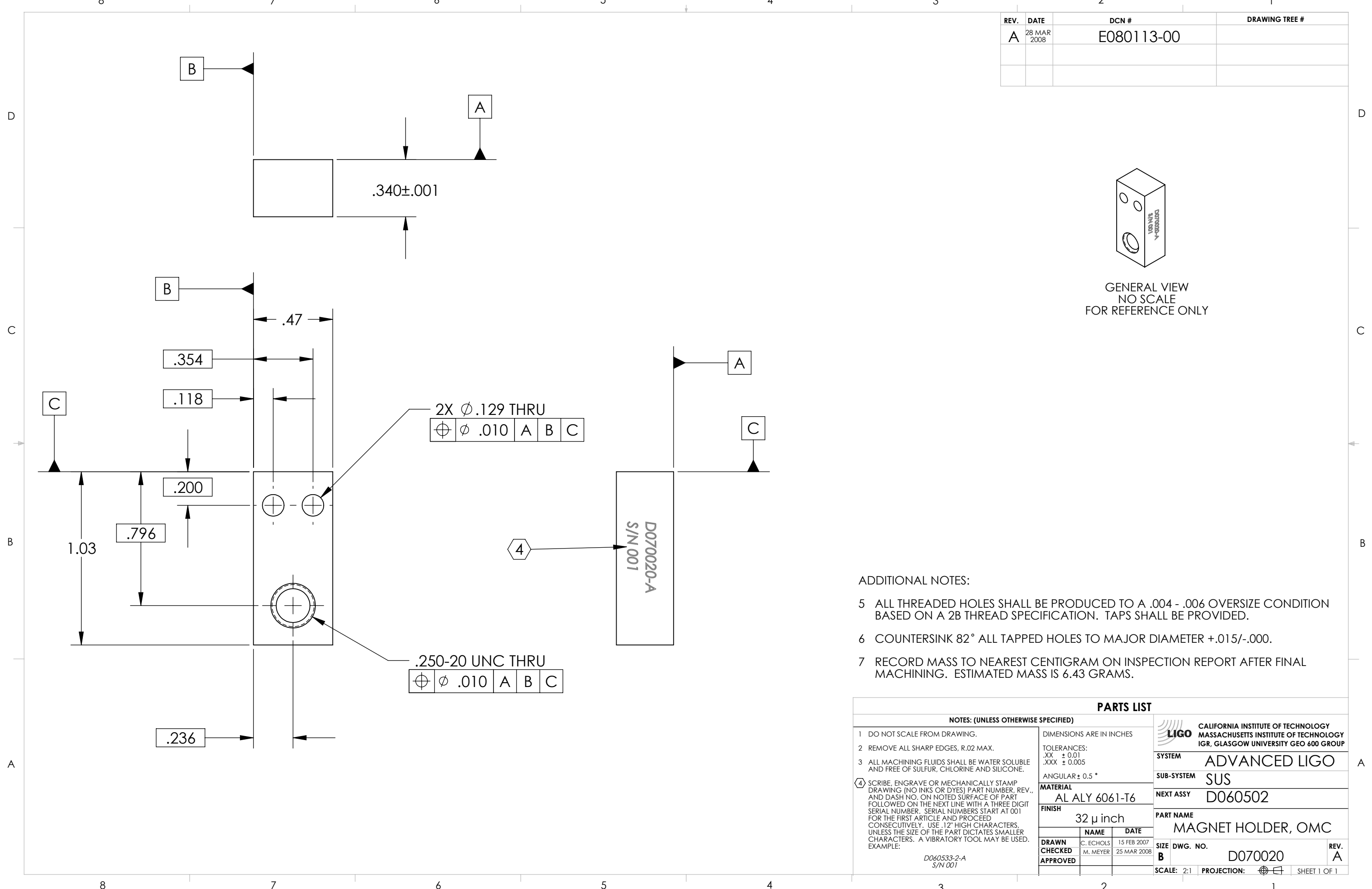


REV.	DATE	DCN #	DRAWING TREE #
A	28 MAR 2008	E080113-00	



GENERAL VIEW  
NO SCALE  
FOR REFERENCE ONLY

ADDITIONAL NOTES:

- ALL THREADED HOLES SHALL BE PRODUCED TO A .004 - .006 OVERSIZE CONDITION BASED ON A 2B THREAD SPECIFICATION. TAPS SHALL BE PROVIDED.
- COUNTERSINK 82° ALL TAPPED HOLES TO MAJOR DIAMETER +.015/-0.000.
- RECORD MASS TO NEAREST CENTIGRAM ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED MASS IS 6.43 GRAMS.

PARTS LIST			
NOTES: (UNLESS OTHERWISE SPECIFIED)			
1 DO NOT SCALE FROM DRAWING.	DIMENSIONS ARE IN INCHES		
2 REMOVE ALL SHARP EDGES, R.02 MAX.	TOLERANCES: .XX ± 0.01 .XXX ± 0.005		
3 ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.	ANGULAR ± 0.5°		
4 SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REV., AND DASH NO. ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:  D060533-2-A S/N 001	MATERIAL AL ALY 6061-T6		
	FINISH 32 µ inch		
	NAME	DATE	
DRAWN	C. ECHOLS	15 FEB 2007	
CHECKED	M. MEYER	25 MAR 2008	
APPROVED			
SYSTEM		ADVANCED LIGO	
SUB-SYSTEM		SUS	
NEXT ASSY		D060502	
PART NAME			
MAGNET HOLDER, OMC			
SIZE	DWG. NO.	REV.	
B	D070020	A	
SCALE:	2:1	PROJECTION:	AS SHOWN
			SHEET 1 OF 1