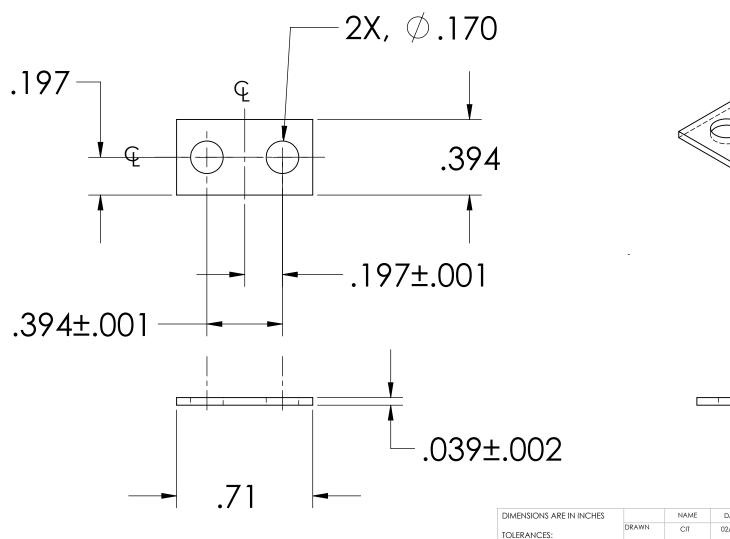
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DIMENSIONS IN INCHES

2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

REV.	DATE	DCN #	DRAWING TREE #
Α	24 JUNE	2004 E040303-00	
v1	21 APRIL	2009 E0900107-v1	



.XX ±0.01

.XXX ±0.005

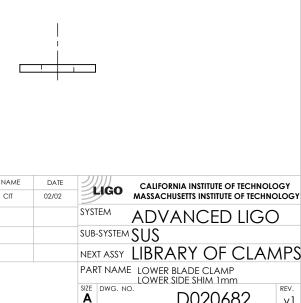
ANGULAR±1

FINISH

302, 304 OR 316 SSTL

CHECKED

COMMENTS:



SCALE: NTS

v1

SHEET 1 OF 1