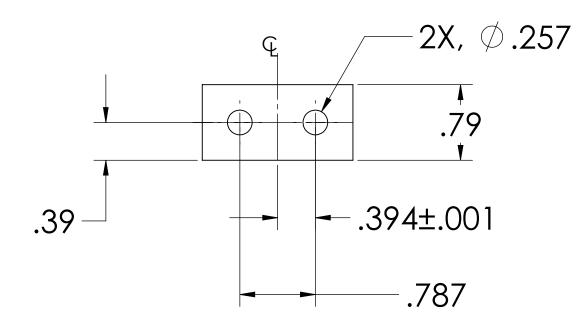
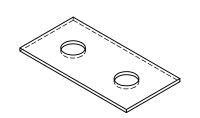
NOTES: (UNLESS OTHERWISE SPECIFIED)

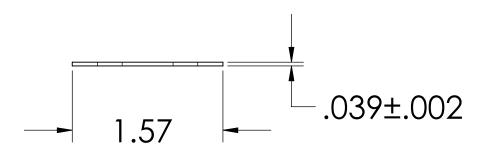
1. DIMENSIONS IN INCHES

2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

REV.	DATE	
Α	24 JUNE 2004	E040303-00
v1	21 APRIL 2009	E0900107-v1









DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN	NAME	DATE 03/02	LIGO	CALIFORNIA INSTITUTE OF MASSACHUSETTS INSTITUTE		
.XX ±0.01 .XXX ±0.005	CHECKED			SYSTEM	ADVANCED	LIGO	
ANGULAR±1°				SUB-SYSTEM			
MATERIAL				NEXT ASSY	LIBRARY OF	CLAMF	25
302, 304 OR 316 STAINLESS	COMMENTS:			PART NAME UPPER BLADE CLAMP LOWER SIDE SHIM 1mm			
FINISH				SIZE DWG. NO	D020679		v1
				SCALE: NTS		SHEET 1 OF 1	