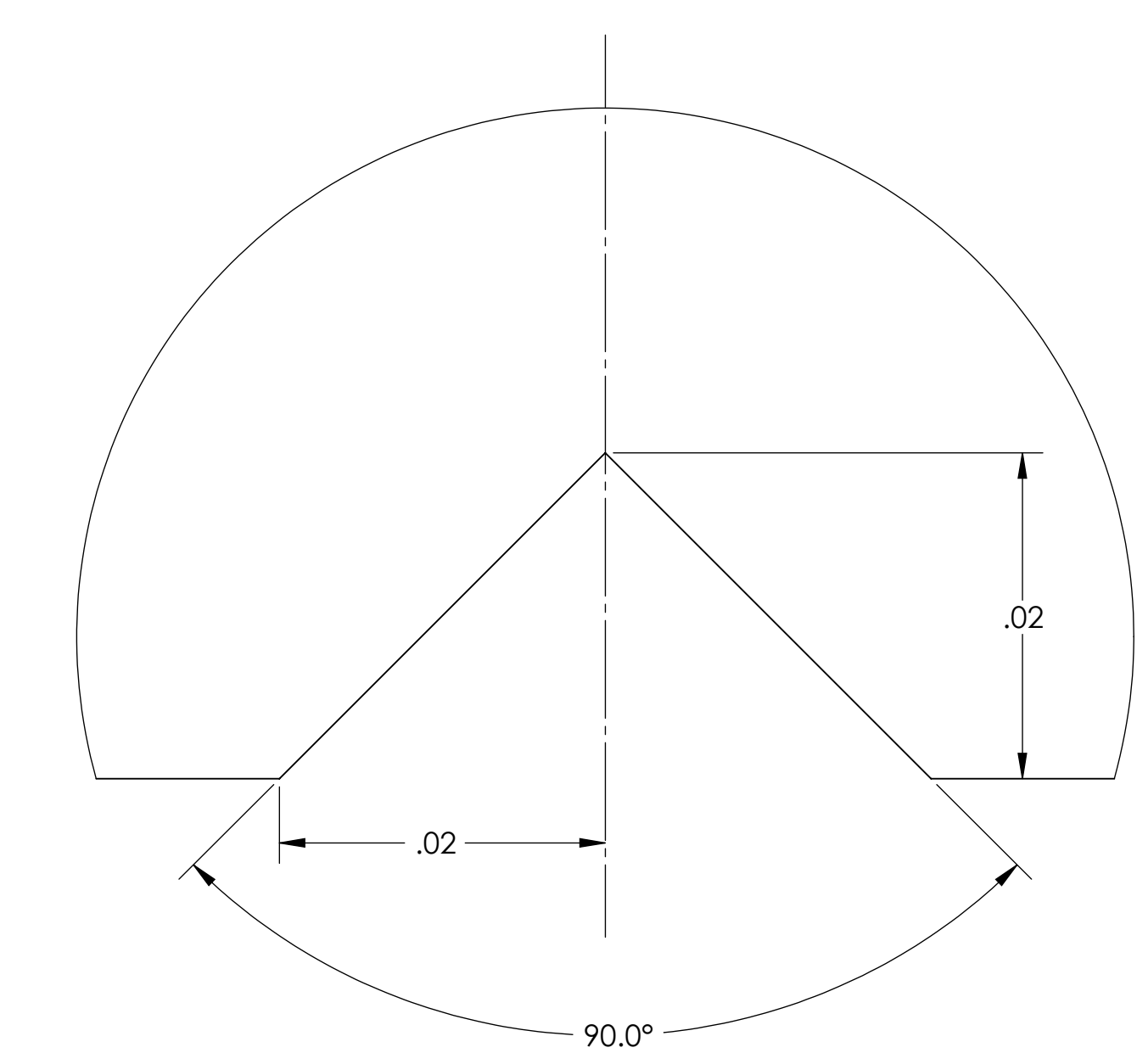
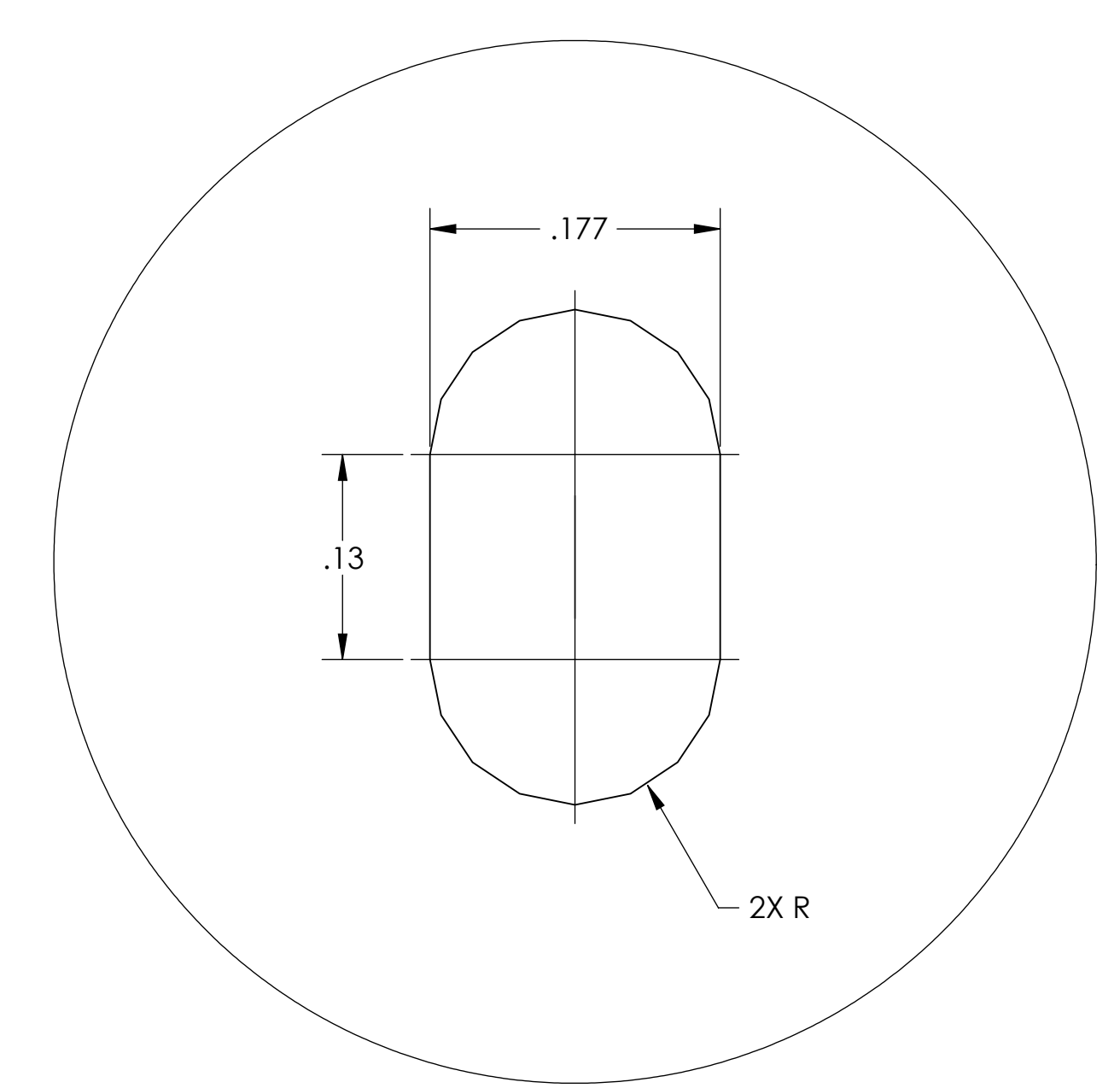
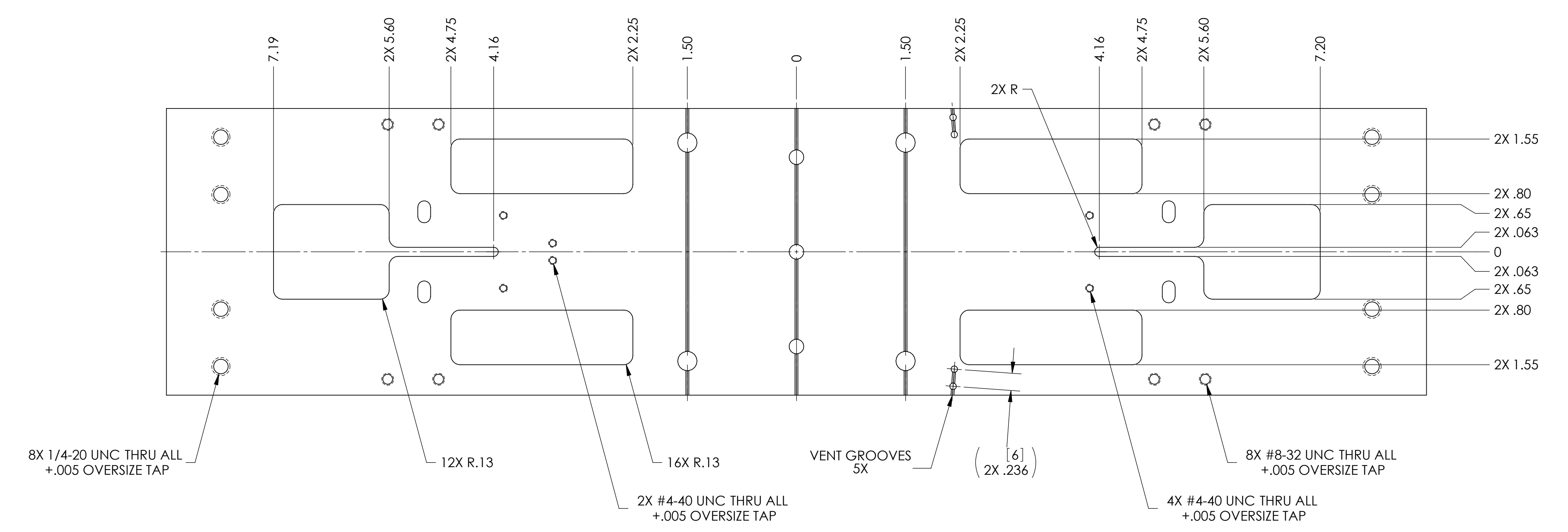
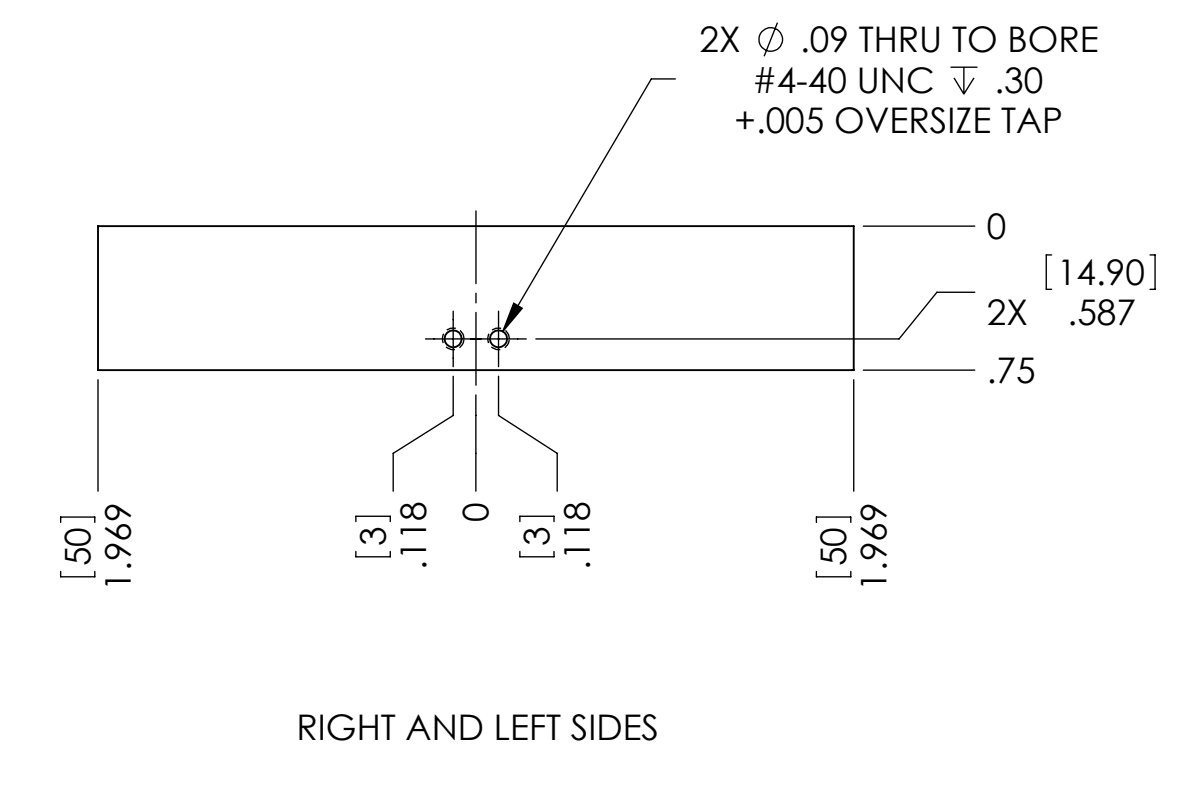
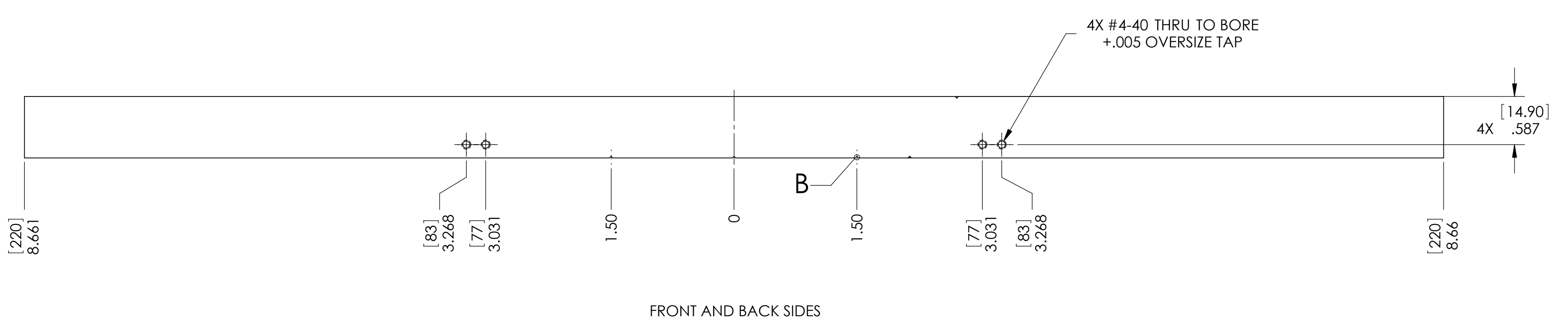
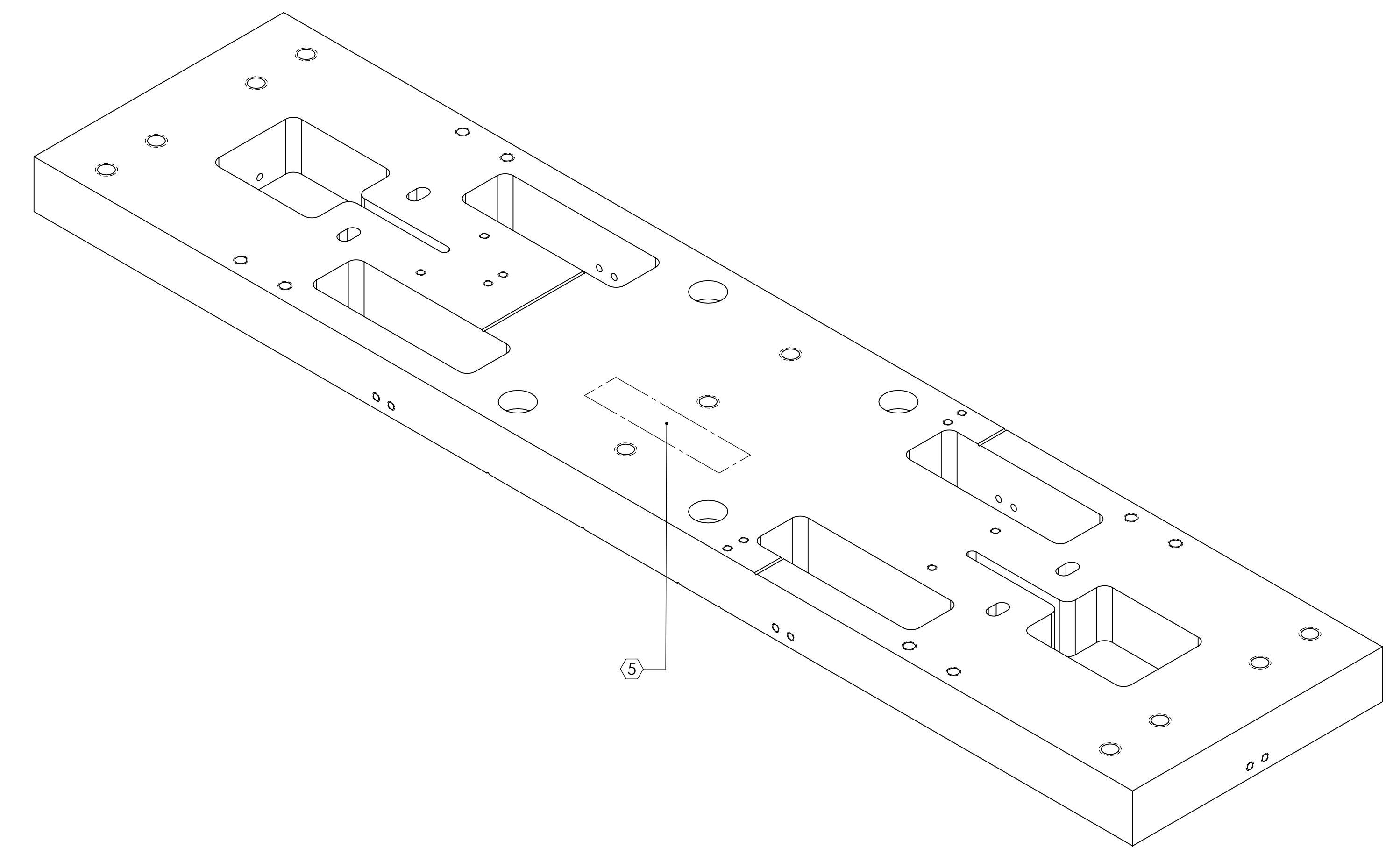
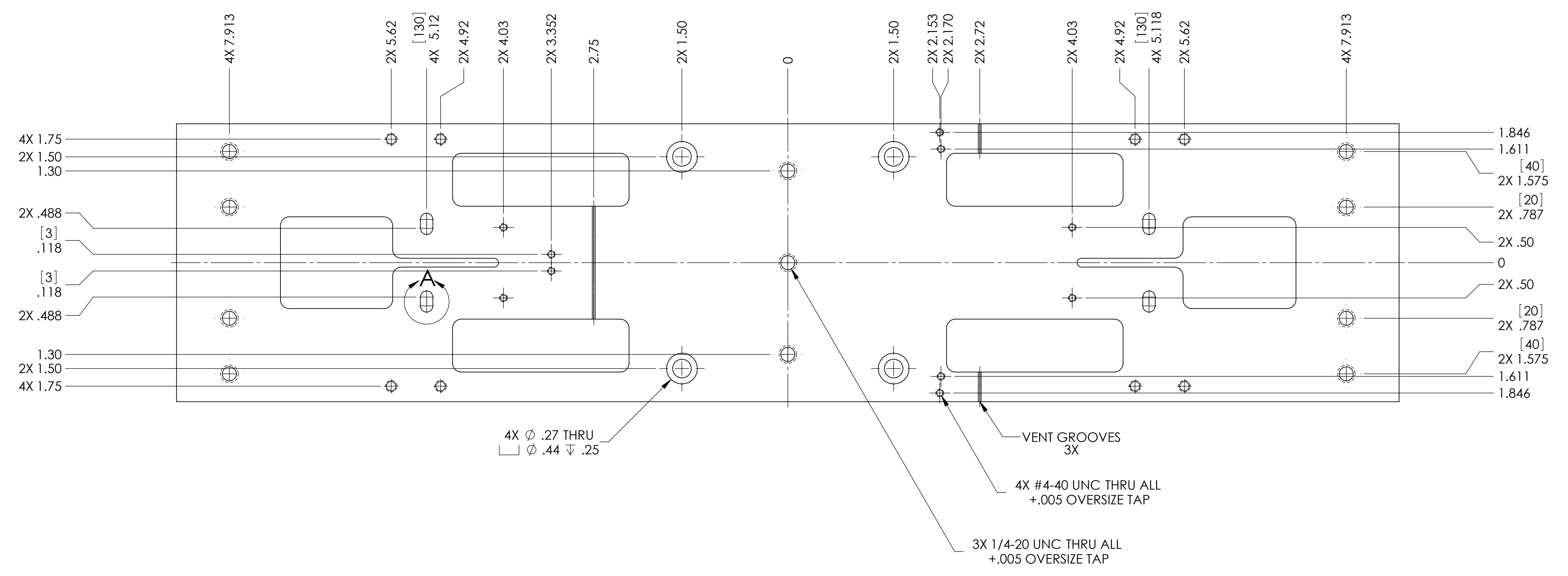


NOTES CONTINUED:
 ③ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 27 HIGH CHARACTERS. EXAMPLE: DXXXXX.VY 3/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	14 JUL 2009	E0900198	E080191
-	-	-	-
-	-	-	-



DIMENSIONS ARE IN INCHES [MM]		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		LIGO SYSTEM		SUB-SYSTEM	
ANGULAR ± 0.5°		MATERIAL 304, 316 OR 302 S3TL		FINISH 32 μinch		UPPER MASS ASSY	
				ADVANCED LIGO		SUS	
				DESIGNER D. BRIDGES		20 JUL 2009	
				DRAFTER D. BRIDGES		21 JUL 2009	
				CHECKER J. ROMIE		22 JUL 2009	
				APPROVAL			
				SCALE: 1:1		PROJECTION:	
				MAIN SECTION		REV. v1	
				D020605		SHEET 1 OF 1	