

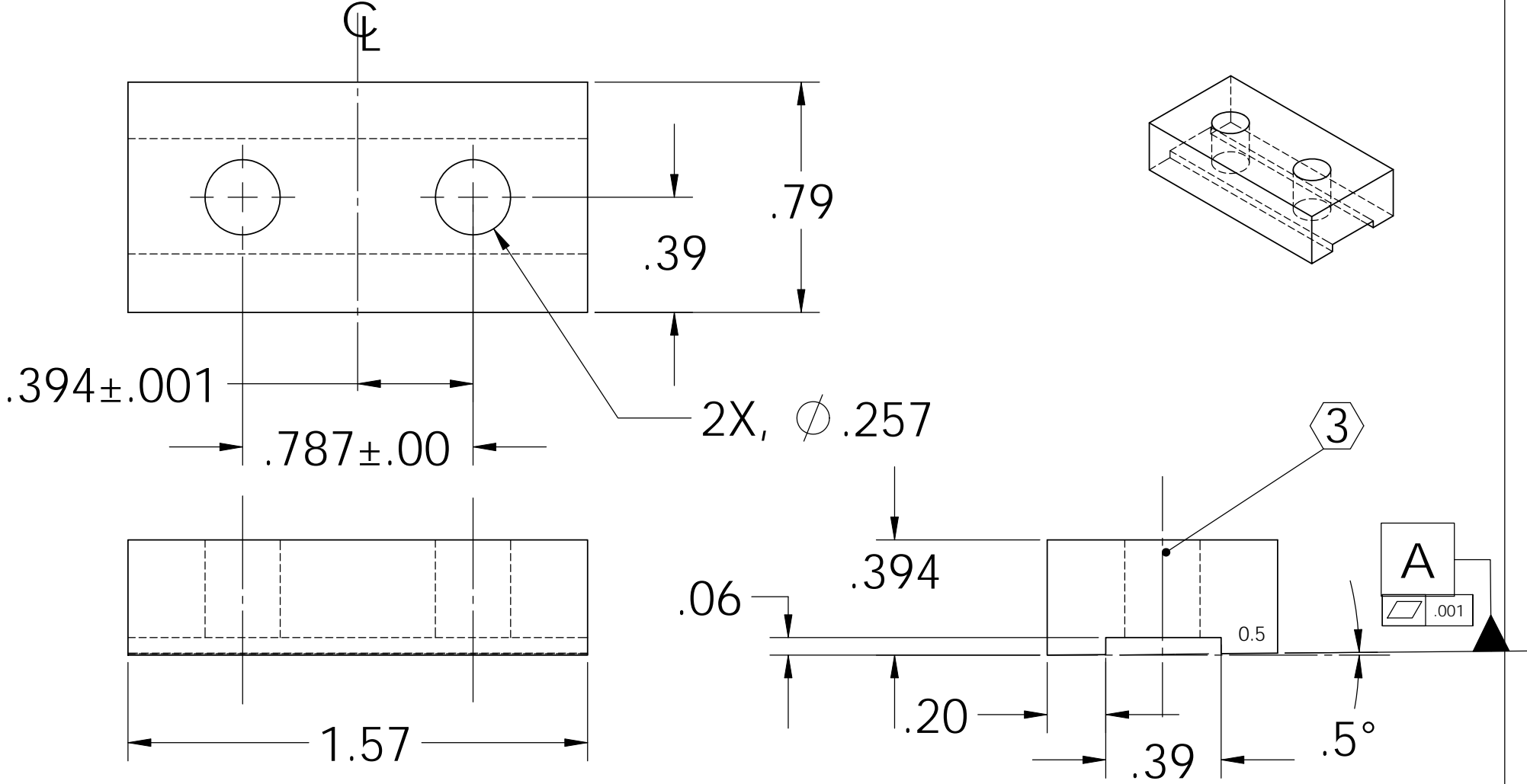
NOTES: (UNLESS OTHERWISE SPECIFIED)


1. DIMENSIONS IN INCHES

2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

3) USING A VIBRATORY TOOL MARK PART AS INDICATED

REV.	DATE	DCN #	DRAWING TREE #
A	24 JUNE 2004	E040303-00	
v1	21 APRIL 2009	E0900107-v1	



DIMENSIONS ARE IN INCHES		NAME	DATE	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
TOLERANCES: .XX ±0.01 .XXX ±0.005 ANGULAR ±.25°		DRAWN CIT/RJ	05/02	
MATERIAL 302, 304 OR 316 SSTL		CHECKED		SYSTEM ADVANCED LIGO
FINISH				SUB-SYSTEM SUS
		COMMENTS:		NEXT ASSY LIBRARY OF CLAMPS
				PART NAME UPPER BLADE CLAMP UPPERSIDE ANGLED (0.5d)
		SIZE A	DWG. NO. D020325	REV. v1
		SCALE: NTS		SHEET 1 OF 1