G0900323-v2

## Stage 0, BSC-ISI

#### **Kick-Off Meeting**

Celine Ramet April, 10<sup>th</sup> 2009

#### LASTI Prototype BSC-Stage 0



# Goals

- Address known problems
  - Wrong materials, etc...
- Simplify assembly

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- Reduce parts number
- Reduce parts with small differences
- Simplify alignment
- Reduce tolerances on cutouts/suppr
- Increase stiffness
  - Simplify design
    - Eliminate details in cutouts



## Constraints

• Mass

- Not exceed mass on LASTI prototype

- Balance, symmetry
- Reference for entire BSC assembly
- Schedule:

- Preliminary Design Review: June 30th

• No more prototype

# Known problems

- Lifting top plate
  - Hook holes?
  - Manual?



- Tapped holes for breadboards
   Top plate or side?
- AL 7075 to AL 6061 (or AL 2024?) –  $\rho_{AL6061} {=} 0.0975$  lb/in^3 <  $\rho_{AL7075} {=} 0.1015$  lb/in^3
- Bolts to helocoidals?
- Others ??

#### Simplify Assembly Monolithic?

• Same or similar shape



• Different shape?

### Simplify Assembly

- Inaccessible bolts

   Ex: Spring post
   (Stage 0-1)
- Close parts
  - Ex: outer hex wall
  - (4 versions repeated 2x)









#### Simplify Assembly Alignment

- Top plate
  - Side plates
  - Blades gussets





#### Increase stiffness/Simplify design

- Increase "webbing thickness"
  - Evaluate weight gain
- Reduce details





## Other

Possible L4Cs
 Top plate or side?





## Other suggestions?

#### Bottom/Top views



## AL alloys properties

AL	Density (lb/in^3)	Tensile Strength	Young Modulus
		(ksi)	(ksi)
6061-T6	0.0975	45	10.0e3
7075-T6	0.1015	83	10.4e3
2024-T4	0.1012	68	10.6e3

Source: Mechanical Engineer's Handbook-Materials and Mechanical Design (3<sup>rd</sup> Ed.), Myer Kutz, Ed John Wiley & Sons

Vacuum capable