

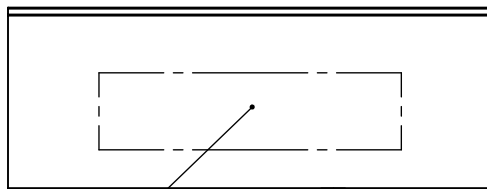
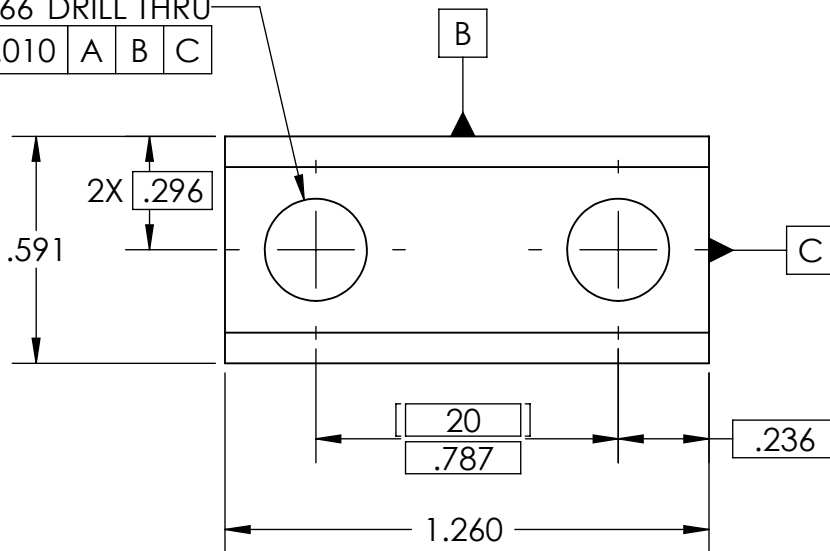
NOTES CONTINUED:

- ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.
- ⑥ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) MARKING AS SHOWN. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	19 MAY 2009	E0900155	E080191
-	-	-	-
-	-	-	-

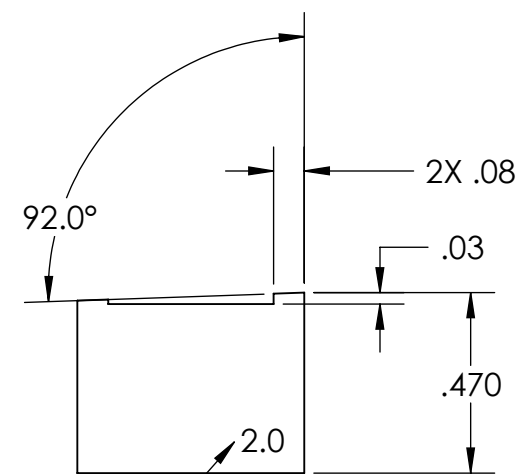
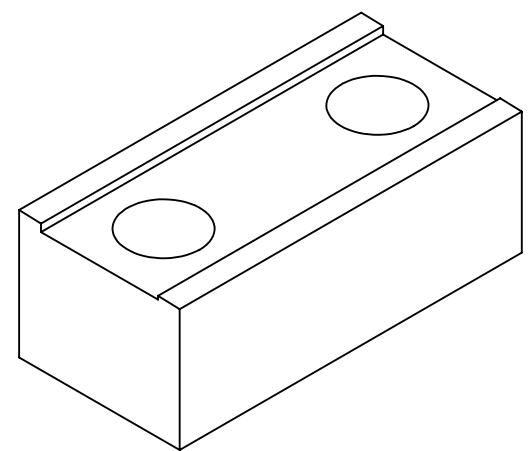
2X Ø .266 DRILL THRU

⊕	.010	A	B	C
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⑤

A



BOTH SIDES

⑥

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
.XX ± .01
.XXX ± .001

ANGULAR ± 0.1°

1. INTERPRET DRAWING PER ASME Y14.5-1994.	FINISH	32 μinch
2. REMOVE ALL SHARP EDGES, R.02 MIN.	MATERIAL	304, 316 OR 302 SSSL
3. DO NOT SCALE FROM DRAWING.		
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: **ADVANCED LIGO** SUB-SYSTEM: **SUS**

NEXT ASSY: **LIBRARY OF CLAMPS, LOWER BLADE**

PART NAME		BLADE CLAMP (2.0 DEGREE), LOWER BLADE, INSIDE	
DESIGNER	D. BRIDGES	22 APR 2009	SIZE DWG. NO.
DRAFTER	D. BRIDGES	24 APR 2009	A D0900685
CHECKER	M. MEYER	24 APR 2009	REV. v1
APPROVAL			SCALE: 2:1 PROJECTION: