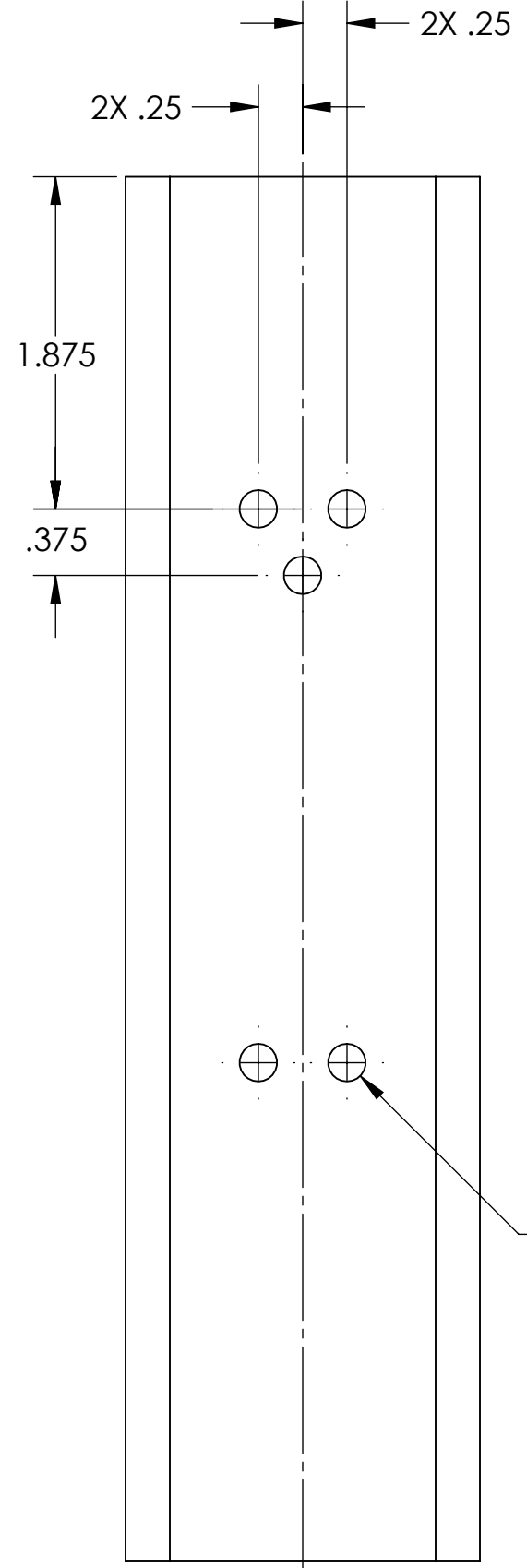
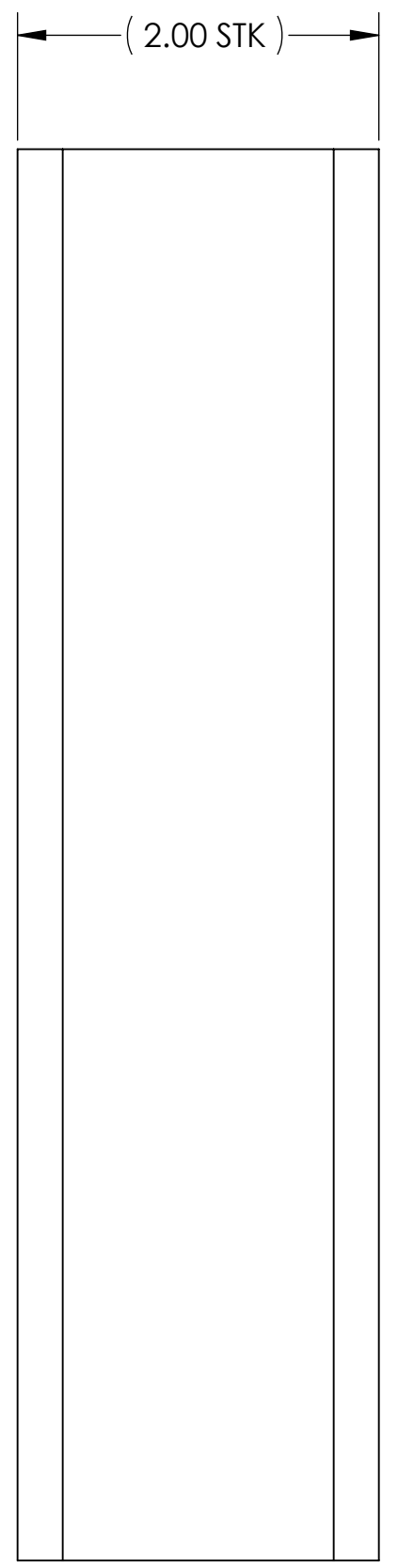
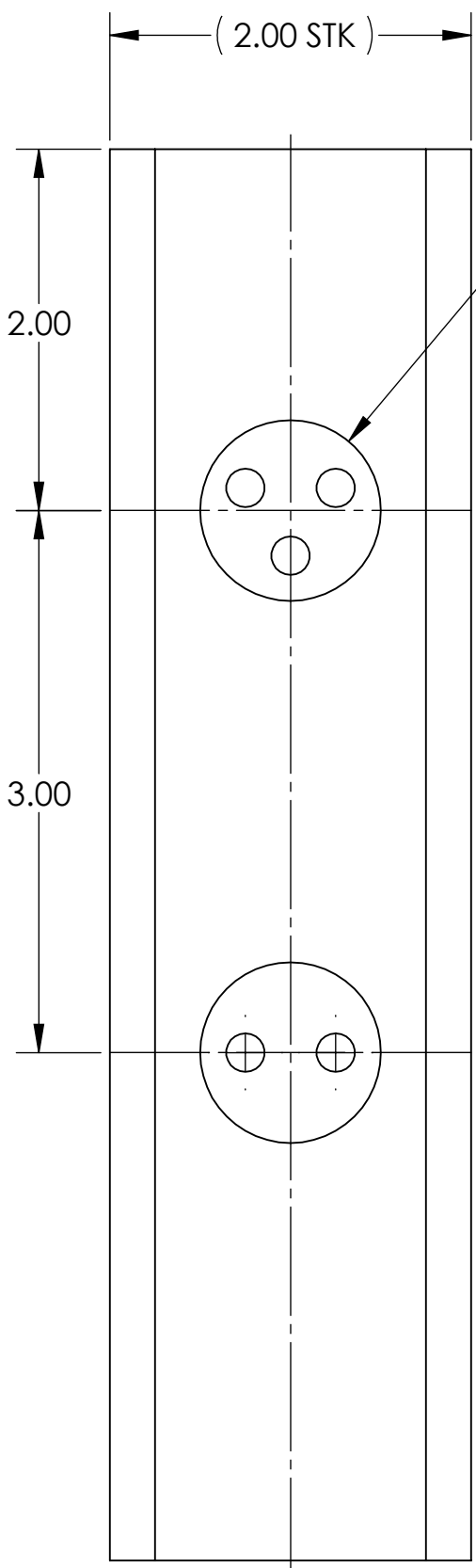
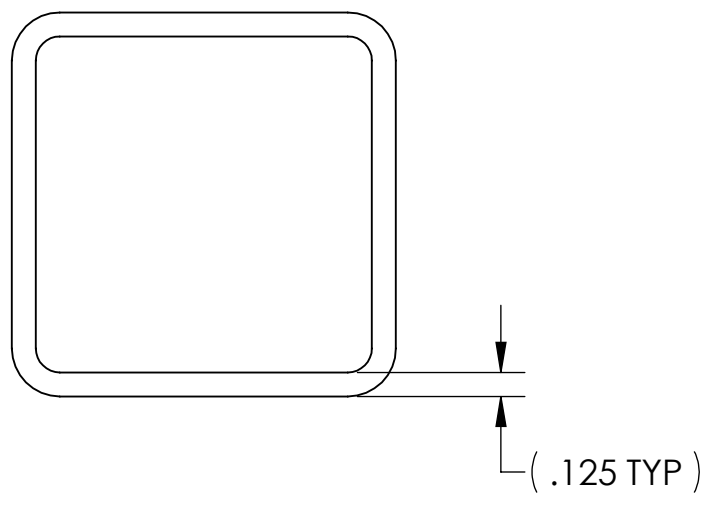
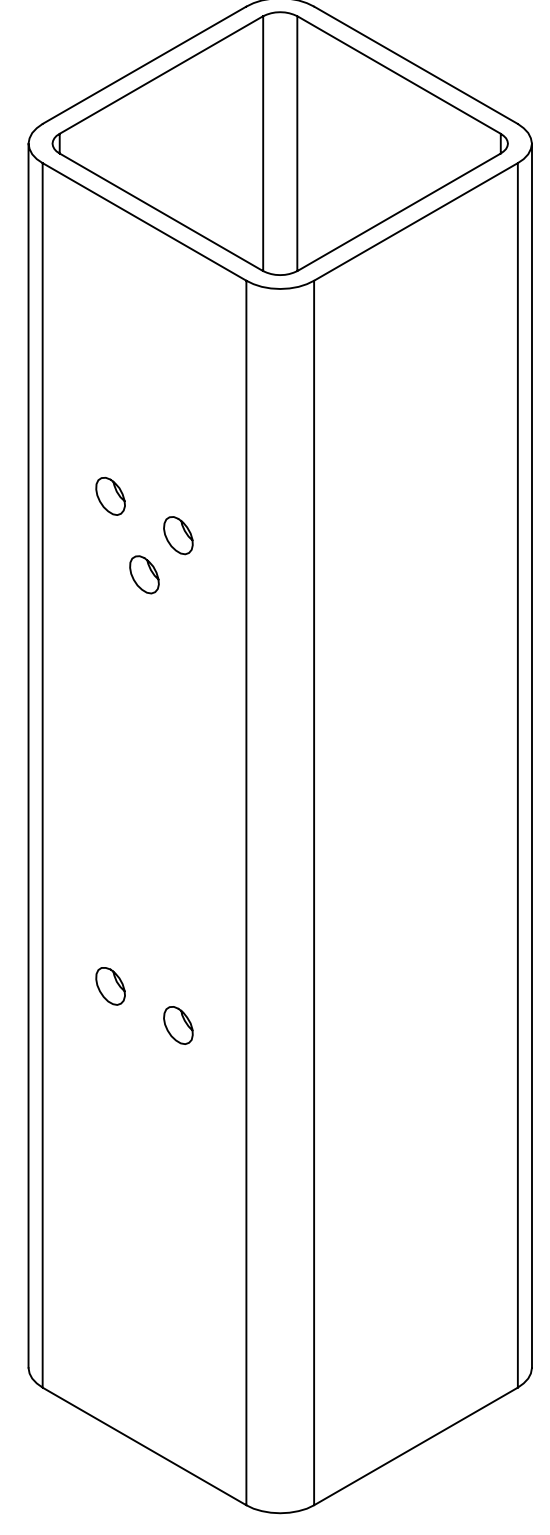
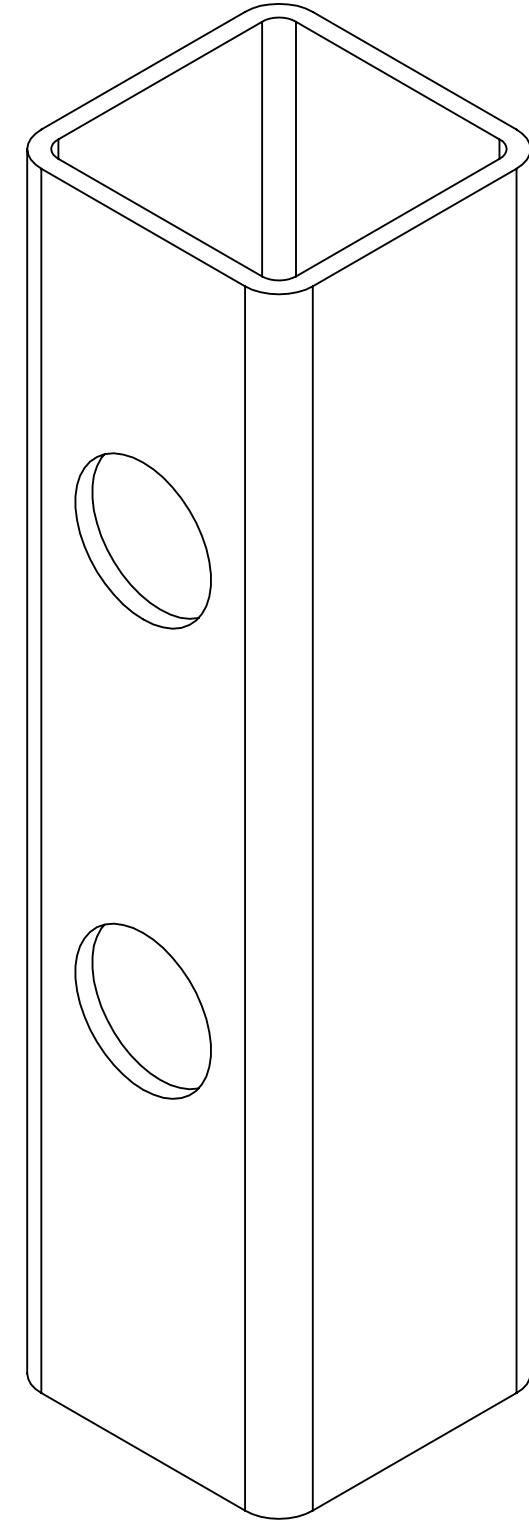


REV.	DATE	DCN #	DRAWING TREE #
V1	3 MAR 2009	E0900066	-
-	-	-	-
-	-	-	-



5X  $\phi$  .213 DRILL THRU WALL  
DO NOT DEBURR OR PERFORM  
OTHER MACHINING OPERATIONS



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (SSTL)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
 .XX  $\pm$  .01  
 .XXX  $\pm$  .005  
 ANGULAR  $\pm$  0.5°

MATERIAL: 304 SSTL

FINISH: 32  $\mu$ inch

DESIGNER: D. BRIDGES 13 APR 2009  
 DRAWN: D. BRIDGES 13 APR 2009  
 CHECKED: M. MEYER 13 APR 2009

SCALE: 1:1

PROJECTION:

CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
 IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM: ADVANCED LIGO  
 SUB-SYSTEM: SUS  
 NEXT ASSY: SELF-CLINCHING NUT TEST ASSY  
 PART NAME: SELF-CLINCHING NUT TEST PIECE

SIZE DWG. NO. D0900636  
 REV. V1

SHEET 1 OF 1