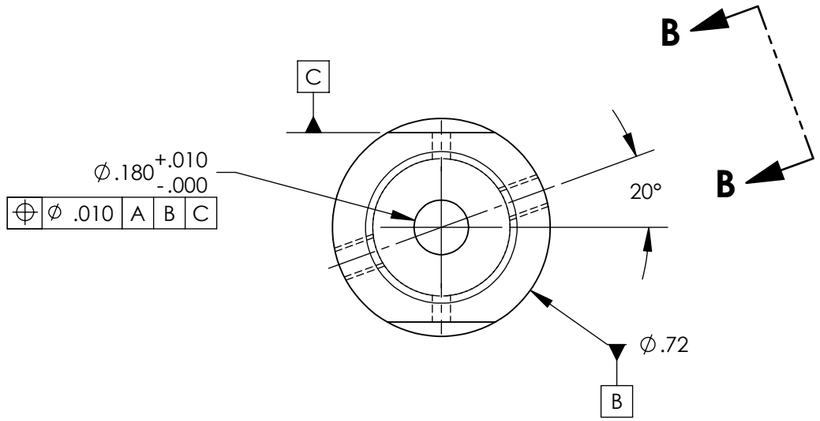
NOTES CONTINUED:

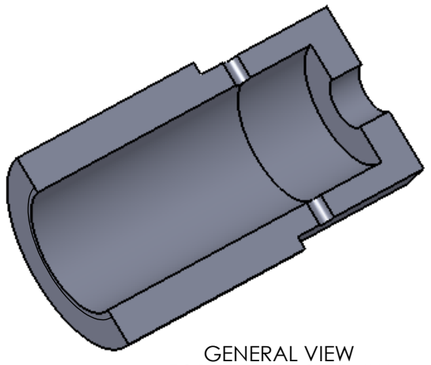
5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.

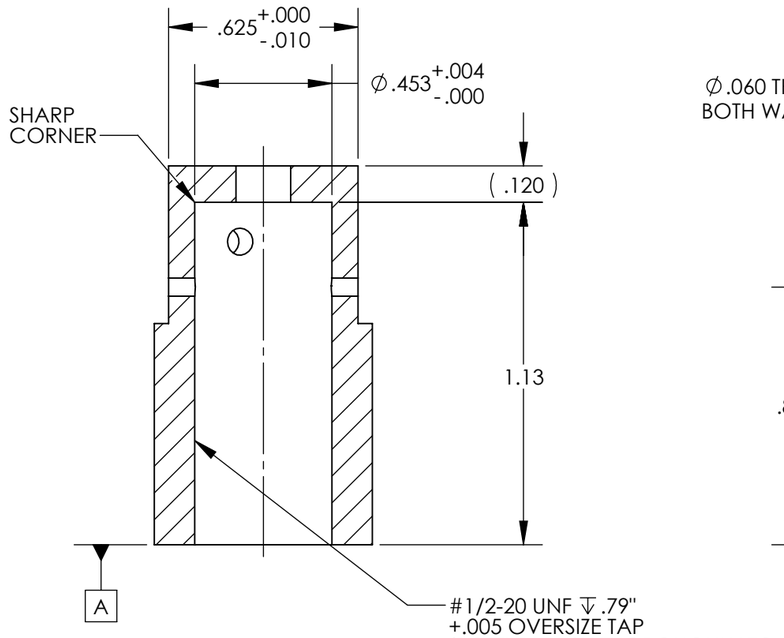
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	01 APR 2009	E0900244	-
v2	07 OCT 2010	E1000563	-
v3	28 FEB 2011	E1000563	-
v4	08 SEP 2011	E1000563	-
v5	16 OCT 2012	E1000563	

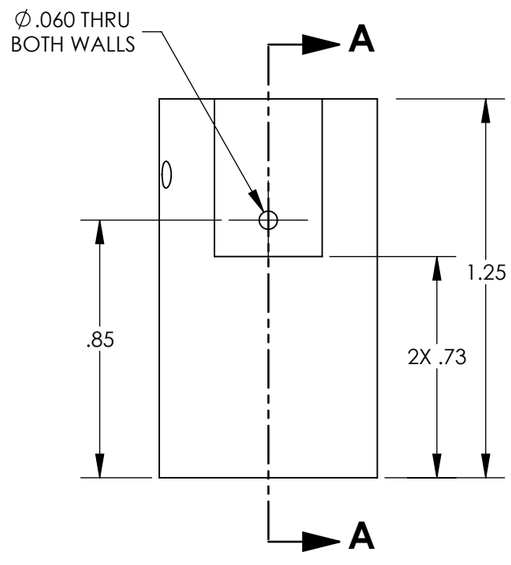


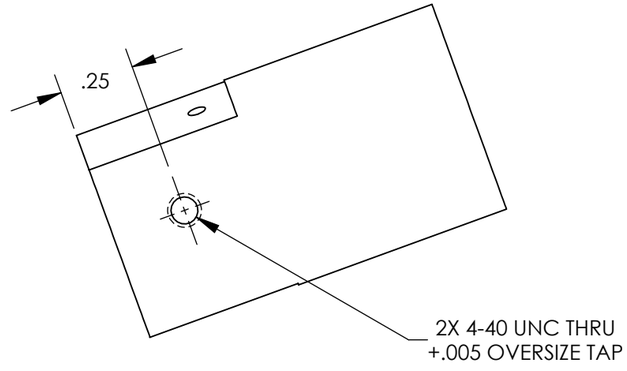


GENERAL VIEW
FOR REFERENCE ONLY
NO SCALE



SECTION A-A
SCALE 2 : 1





VIEW B-B
SCALE 2 : 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: WIRE ADJUSTABLE ADAPTER	
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	DESIGNER:	
			NEXT ASSY: FARADAY ISOLATOR	DRAFTER: N.Nguyen 12 May 09	SIZE: B DWG. NO.: D0900588 REV.: v6
				CHECKER: L. AUSTIN 14 JUL 2012	
				APPROVAL: M. SMITH 14 JUL 2012	SCALE: 1:1 PROJECTION: SHEET 1 OF 1

D0900588_AdLIGO_AOS_FI D0900586_Wire Adjustable Adapter, PART PDM REV: X-008, DRAWING PDM REV: X-024