| LHAM5 - D0900456-Coordinates Definition |  |
| :---: | :---: |
| DRAWING \# | COORDINATES DEFINITION |
|  | Systems defines the location of the HAM5-L1 0,0,0 Local CS at the origin of the Assy. |
| D0900457 AdvLIGO VE HAM5-L1, Vacuum Equipment Assembly | The position of the Vacuum Equipment is defined by: <br> 1. Positioning the CS in the VE Assy at $\mathbf{3 0 0 . 0} \mathbf{~ m m}$ above the Nozzle "A" Centerline ( $Z=-300.0 \mathrm{~mm}$ ) as per DCC Doc T010076-v1 Page 29 <br> 2. The orientation of the Chamber with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the VE Assy, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D0900459 AdvLIGO SEI HAM5-L1, XYZ Local CS for ISO Table Assembly | The position of the ISO TABLE is defined by: <br> 1. Positioning the CS in the ISO Table Assy at $\mathbf{3 2 5 . 0} \mathbf{~ m m}$ above the Table Optical Surface as per DCC DocT010076-v1 Page 29 <br> 2. The orientation of the ISO Table with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the ISO Table Assembly, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D0900461 AdvLIGO SUS HAM5-L1, XYZ Local CS for HLTS (SR3) Assembly | The position of the HSTS (SR3) is defined by: <br> 1. The Coordinates from DCC P/N D0902216-v8. <br> $X=\mathbf{- 1 7 5 . 0} \mathbf{~ m m} ; \quad Y=\mathbf{5 0 6 . 1} \mathbf{m m} ; \quad Z=\mathbf{- 9 4 . 5} \mathbf{m m} ; \quad$ Yaw Angle $=\mathbf{8 9 . 2}{ }^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position SR3 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the MC1 Suspension, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D0900463 AdvLIGO SUS HAM5-L1, XYZ Local CS for HSTS (SRM) Assembly | The position of the HSTS (SRM) is defined by: <br> 1. The Coordinates from DCC P/N D0902216-v8. <br> $X=305.3 \mathrm{~mm} ; \quad Y=213.5 \mathrm{~mm} ; \quad Z=-94.3 \mathrm{~mm} ; \quad$ Yaw Angle $=\mathbf{8 6 . 6}{ }^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position SRM on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the MC1 Suspension, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D0900527 AdvLIGO SUS HAM5-L1, XYZ Local CS for AOS Farady Isolator Assembly | The position of the HSTS AOS Farady Isolator is defined by: <br> 1. Mike S. (AOS) provides a STEP file created in ZEMAX <br> 2. Systems convert STEP File into a SW Model, adding the required CS <br> 3. From the SW Model, Systems find out the Local Coordinates of the AOS Farady Isolator <br> $X=336.7 \mathrm{~mm} ; \quad Y=-\mathbf{3 4 0 . 7} \mathrm{mm} ; \quad Z=-\mathbf{9 7 . 8} \mathrm{mm} ; \quad$ Yaw Angle $=\mathbf{8 6 . 6 ^ { \circ }}$ <br> 4. With these coordinates systems creates the 3D Sketch to position SR2 Scraper Baffle on the HAM Table <br> 5. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the SR2 Scraper Baffle, to the HAM5-L1 0,0,0 <br> Local CS at the oriain of the Assy |
| D1000514 HEPI, HAM, Chamber Level Assembly, aLIGO SEI | The position of the HEPI is defined by: <br> 1. Positioning the CS in the HEPI Assy at $\mathbf{1 8 6 2 . 0} \mathbf{~ m m}$ above the concrete floor as per DCC Doc E1000659-v2 <br> 2. The orientation of the HEPI with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assy mating the AdvLIGO $0,0,0$ Local CS from the HEPI, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D1101781 AdvLIGO HAM5-L1 ISI Table, XYZ Local CS for Balance Masses Assembly | The position of the Balance Masses Assembly is defined by: <br> 1. Positioning the CS in the Masses Assy at $\mathbf{3 2 5 . 0} \mathbf{~ m m}$ above the Table Optical Surface as per DCC DocT010076-v1 Page 29 <br> 2. Systems creates the 3D Sketch to position the Assy D1101781 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the Balance Masses Assy, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |


| D1101782 AdvLIGO SUS HAM5-L1, XYZ Local CS for SRM AR Baffle Assembly | The position of the HSTS SRM AR Baffle is defined by: <br> 1. Mike S. (AOS) provides a STEP file created in ZEMAX <br> 2. Systems convert STEP File into a SW Model, adding the required CS <br> 3. From the SW Model, Systems find out the Local Coordinates of the SRM AR Baffle <br> $X=320.9 \mathrm{~mm} ; \quad Y=-60.9 \mathrm{~mm} ; \quad Z=-94.4 \mathrm{~mm} ; \quad$ Yaw Angle $=77.0^{\circ}$ <br> 4. With these coordinates systems creates the 3D Sketch to position SRM AR Baffle on the HAM Table <br> 5. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the SR2 Scraper Baffle, to the HAM5-L1 0,0,0 Local CS at the oriain of the ASSV |
| :---: | :---: |
| D1101783 AdvLIGO SUS HAM4-L1, XYZ Local CS for SR3 HR-AR Baffles Assembly | The position of the HSTS SR3 HR-AR Baffles is defined by: <br> 1. Mike S. (AOS) provides a STEP file created in ZEMAX <br> 2. Systems convert STEP File into a SW Model, adding the required CS <br> 3. From the SW Model, Systems find out the Local Coordinates of the SR3 HR-AR Baffles <br> i) $X=\mathbf{- 1 7 5 . 0 ~ m m ; ~} \quad Y=724.8 \mathrm{~mm} ; \quad Z=-\mathbf{8 4 . 2} \mathbf{~ m m} ; \quad$ Yaw Angle $=10.0^{\circ}$ <br> ii) $X=-212.3 \mathrm{~mm} ; \quad Y=190.0 \mathrm{~mm} ; \quad Z=\mathbf{- 8 4 . 3} \mathbf{m m} ; \quad$ Yaw Angle $=10.0^{\circ}$ <br> 4. With these coordinates systems creates the 3D Sketch to position SR3 HR-AR Baffles on the HAM Table <br> 5. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the SR3 HR-AR Baffles, to the HAM5-L1 0,0,0 <br> Local CS at the oriain of the Assy |
| D1101784 AdvLIGO SUS HAM5-L1, XYZ Local CS for OptLev DLC Assembly | The position of the OptLev DLC is defined by: <br> 1. The Coordinates from DCC P/N E1000608-v2 <br> $X=75.0 \mathrm{~mm} ; \quad Y=872.3 \mathrm{~mm} ; \quad Z=-198.0 \mathrm{~mm} ; \quad$ Yaw Angle $=0.0^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position OptLev DLC on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the OptLev DLC, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D1102287 AdvLIGO SEI HAM5-L1, XYZ Local CS for HWS Optics Assembly | The position of the HWS Optics Assembly (TCS) is defined by: <br> 1. TCS provides the assembly (D1101849) with all components already defined on the HAM Table <br> 2. Systems creates the 3D Sketch to position the Assy D1102287 on the HAM Table. <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the HWS Optics Assy, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |
| D1101917 Cable Harness Routing Configuration - HAM5 | The position of the Cable Harness is defined by <br> 1. Positioning the CS in the Cable Harness Assy at $\mathbf{3 2 5 . 0} \mathbf{~ m m}$ above the Table Optical Surface as per DCC Doc E1000403v1 <br> 2. Systems creates the 3D Sketch to position the Assy D1101917on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the Cable Harness Assy, to the HAM5-L1 0,0,0 Local CS at the origin of the Assy |

