| LBSC1 - D0900442 - Coordinates Definition |  |
| :---: | :---: |
| DRAWING \# | COORDINATES DEFINITION |
|  | Systems defines the location of the BSC1-L1 0,0,0 Local CS at the origin of the Assy. |
| D0900443 AdvLIGO VE BSC1-L1, Vacuum Equipment Assembly | The position of the Vacuum Equipment is defined by: <br> 1. Positioning the CS in the VE Assy at the intersection of the 2 Nozzles Centerlines of the BSC Lower Shell. (Ref. Point is the origin of the Assy) <br> 2. The orientation of the Chamber with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the VE Assy, to the BSC1-L1 0,0,0 Local CS at the origin of the Assy |
| D0900444 AdvLIGO SEI BSC1-L1, XYZ Local CS for ISO Table Assembly | The position of the ISO TABLE is defined by: <br> 1. Positioning the CS in the ISO Table Assy at $\mathbf{1 6 6 1 . 7} \mathbf{~ m m}$ below the Table Optical Surface as per DCC DocT010076-v1 Page 29 <br> 2. The orientation of the ISO Table with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the ISO Table Assembly, to the BSC1-L1 0,0,0 Local CS at the origin of the Assy |
| D0900445 AdvLIGO SUS BSC1-L1, XYZ Local CS for ITMY Assembly | The position of the ITMY is defined by: <br> 1. The Coordinates from DCC P/N D0902216-v8. <br> $X=\mathbf{- 2 0 0 . 0 ~ m m ; ~} \quad Y=403.1 \mathrm{~mm} ; \quad Z=\mathbf{- 8 0 . 0} \mathbf{m m} ; \quad$ Yaw Angle $=\mathbf{0 . 0}{ }^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position ITMY on the BSC Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the ITMY Suspension, to the BSC1-L1 0,0,0 Local CS at the origin of the Assy |
| D1003374 AdvLIGO SUS BSC1-L1, XYZ Local SLC Arm Cavity Baffle Assembly | The position of the SLC Arm Cavity Baffle is defined by: <br> 1. Following the " $X$ " \& " $Y$ " coordinates from the ITMY <br> 2. Then matching the Local "Z" coordinate value from the ITMY (Quad Structure). <br> 3. From the SW Model, Systems find out the Local Coordinates of the SLC Arm Cavity Baffle <br> $X=0.0 \mathrm{~mm} ; \quad Y=1109.0 \mathrm{~mm} ; \quad Z=1292.1 \mathrm{~mm} ; \quad$ Yaw Angle $=9.0^{\circ}$ <br> 4. With these coordinates systems creates the 3D Sketch to position SLC Arm Cavity Baffle on the BSC Table <br> 5. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the SLC Arm Cavity Baffle Assembly, to the BSC1- <br> L1 0.0.0 Local CS at the origin of the Assy |
| D1000513 HEPI, BSC, Chamber Level Assembly, aLIGO SEI | The position of the HEPI is defined by: <br> 1. Positioning the CS in the HEPI Assy at $\mathbf{1 8 4 7 . 0} \mathbf{~ m m}$ above the concrete floor as per DCC Doc E1000659-v2 <br> 2. The orientation of the HEPI with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assy mating the AdvLIGO $0,0,0$ Local CS from the HEPI, to the BSC1-L1 0,0,0 Local CS at the origin of the Assy |
| D1002565 AdvLIGO BSC1-L1 ISI Table, XYZ Local CS for Balance Masses Assembly | The position of the Balance Masses Assembly is defined by: <br> 1. Positioning the CS in the Balance Masses Assy at 1661.7 mm below the Table Optical Surface as per DCC DocT010076- <br> v1 Page 29 <br> 2. Systems creates the 3D Sketch to position the Assy D1002565 on the BSC Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the Balance Masses Assy, to the BSC1-L1 0,0,0 Local CS at the origin of the Assy |
| D1200678 AdvLIGO SEI BSC1-L1, XYZ Local CS for TCS CO2P Steering Mirror Assembly | The position of the TCS CO2P Steering Mirror Assembly is defined by: <br> 1. TCS provides the assembly (D1101013) with all components already defined on the BSC Table <br> 2. Systems creates the AdvLIGO 0,0,0 Local CS to position the Assy D1200678 on the BSC Table. <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the TCS CO2P Steering Mirror Assy, to the BSC1- <br> L1 0,0,0 Local CS at the origin of the Assy |
| D1200112 ALIGO, CABLE HARNESS ROUTING - BSC1 | The position of the Cable Harness is defined by <br> 1. Positioning the CS in the Cable Harness Assy at $\mathbf{1 6 6 1 . 7} \mathbf{m m 1 6 6 1 . 7} \mathbf{m m}$ below the Table Optical Surface as per DCC DocT010076-v1 Page 29 <br> 2. Systems creates the 3D Sketch to position the Assy D1200112 on the BSC Table <br> 3. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the Cable Harness Assy, to the BSC1-L1 0,0,0 Local CS at the origin of the Assy |

