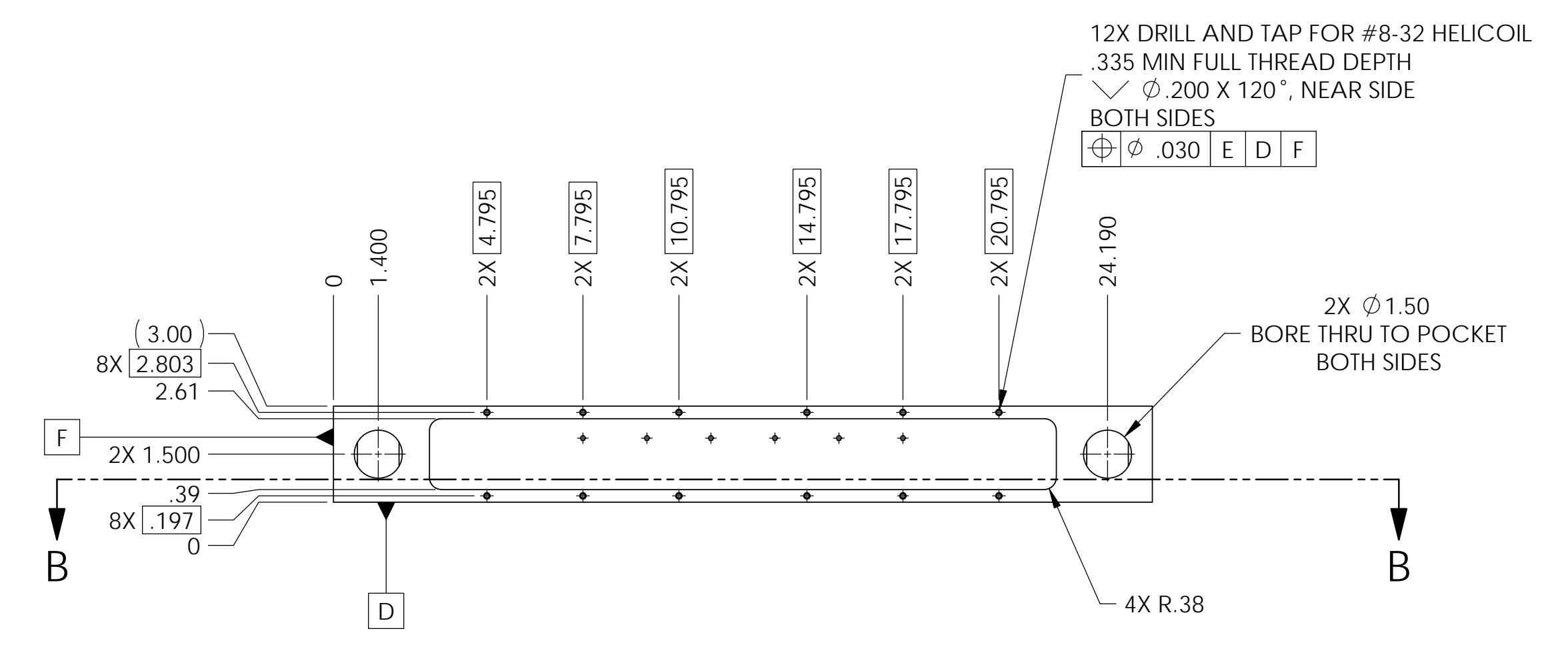
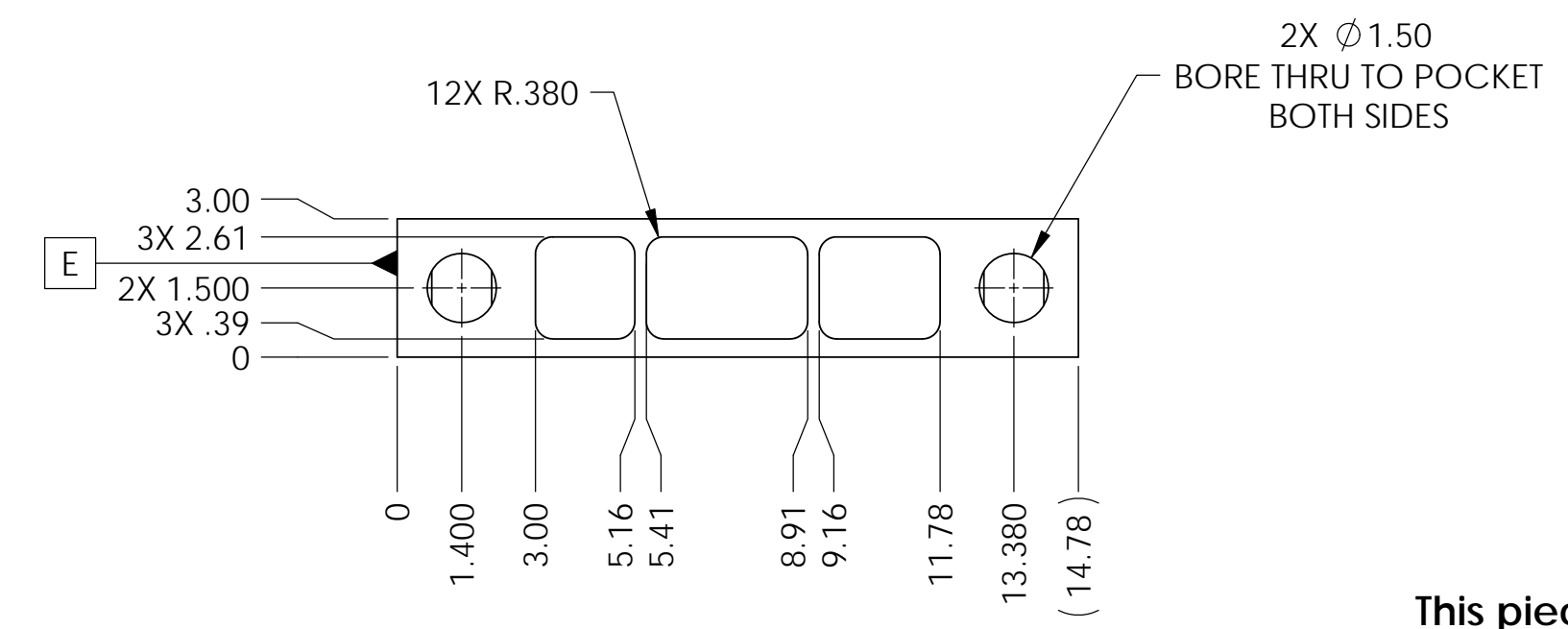
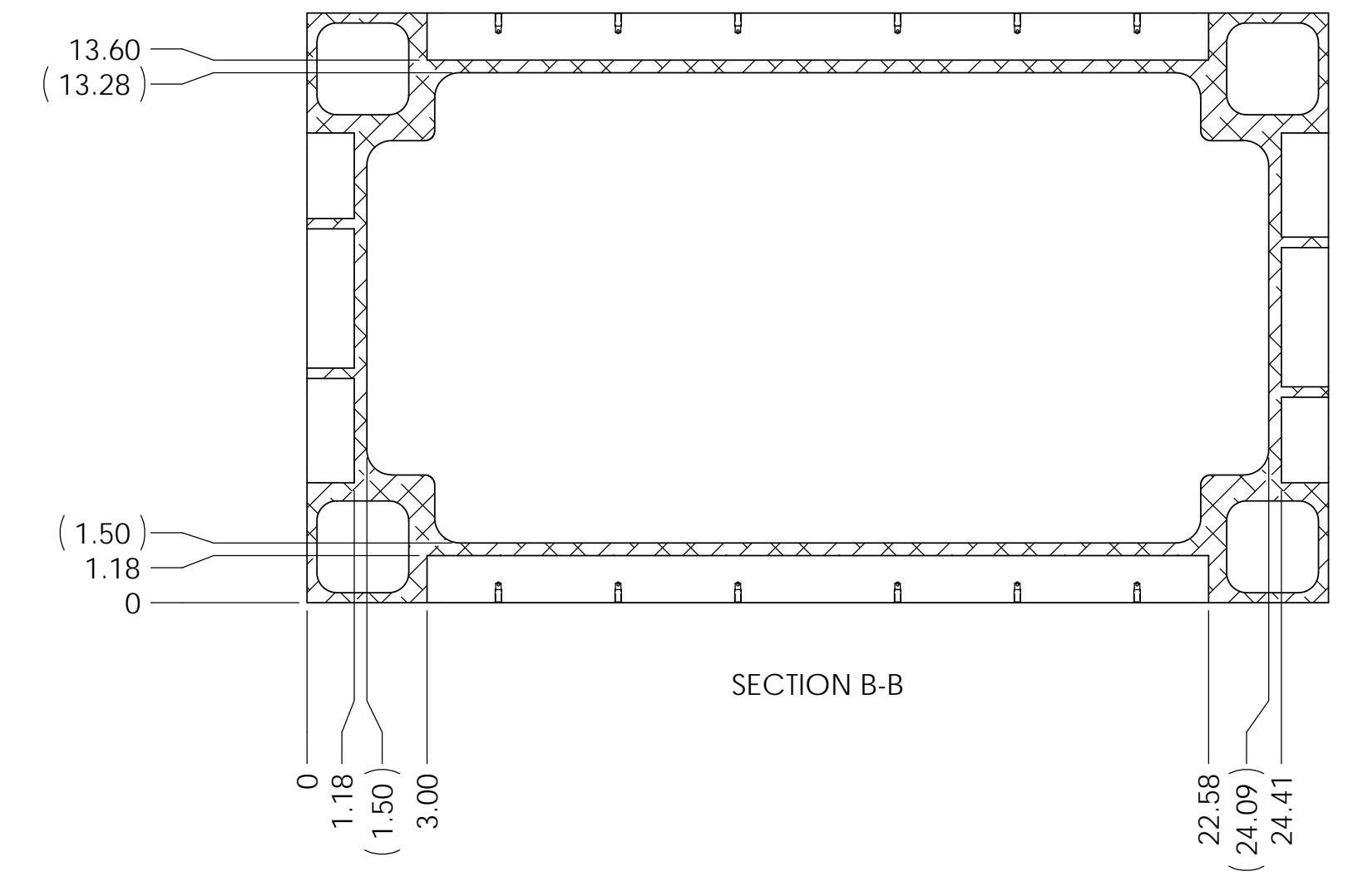
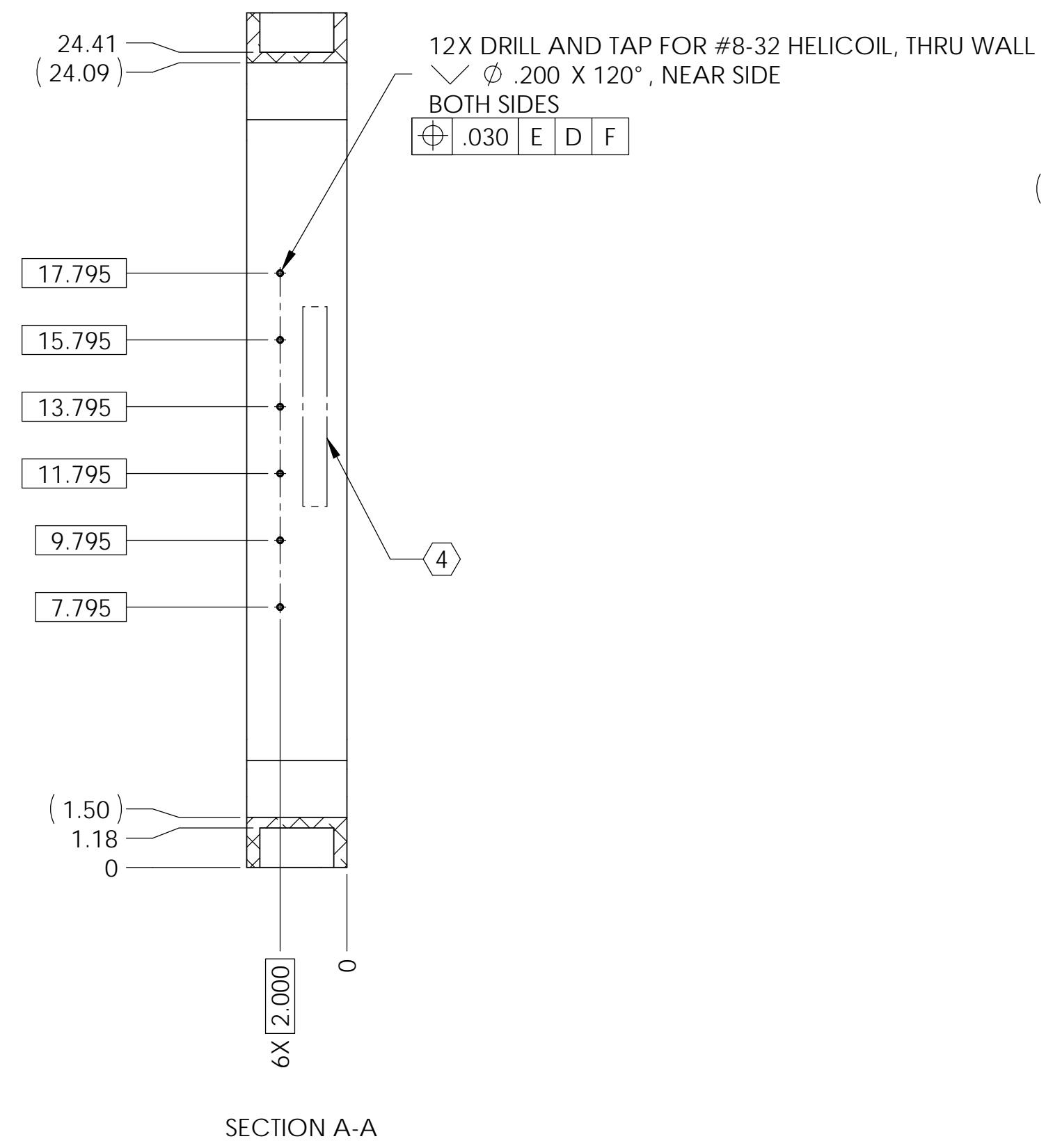
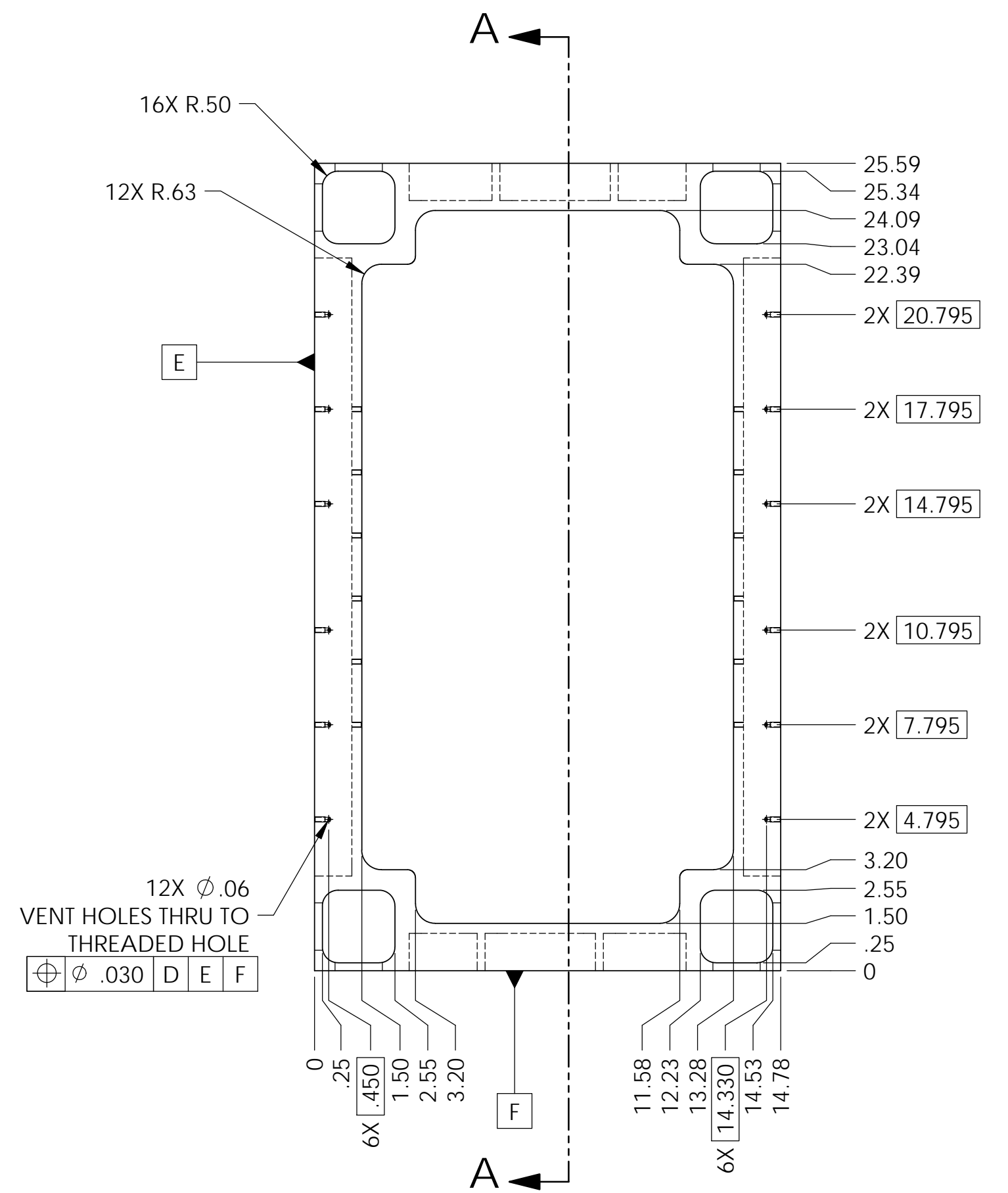


ISOMETRIC VIEW  
FOR REFERENCE ONLY  
NOT TO SCALE



This piece is part of a weldment. Dimensions shown are approximate; weld induced shrinkage or fill, and post weld annealing and machining considerations are not included.  
See D0900308-v1 for required dimensions of structure after welding.

NOTES (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN INCHES	
1 REMOVE ALL SHARP EDGES: R0.02 MIN	2 DO NOT SCALE FROM DRAWING	3 ALL MACHINING EDGES SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CONQUATH MILACRON'S COMTECH 410 SS31	4 FINISH: ENGRAVE OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON MACHINED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE OF HIGH CHARACTERS. EXAMPLE: 00000001 OR SUN 001 A VIBRATORY TOOL MAY BE USED.
TOLERANCES: .001 ± .01 .005 ± .005		ANGULAR ± 0.5°	
MATERIAL: 6061-16 Al		FINISH: 63 μin	
DESIGNER: C. ECHOLS 07 DEC 2006		DRAWN: B. MARSH 13 MAR 2009	
CHECKED: M. MITCHELL 16 APR 2009		SCALE: 1:1 PROJECTION: 1ST ANGLE	
PART NAME: TOP PLATE		PART ASSY: D0900308	
SUB-SYSTEM: SUS		REV: 1	
DRAWING NO: D0900347		SHEET 1 OF 1	