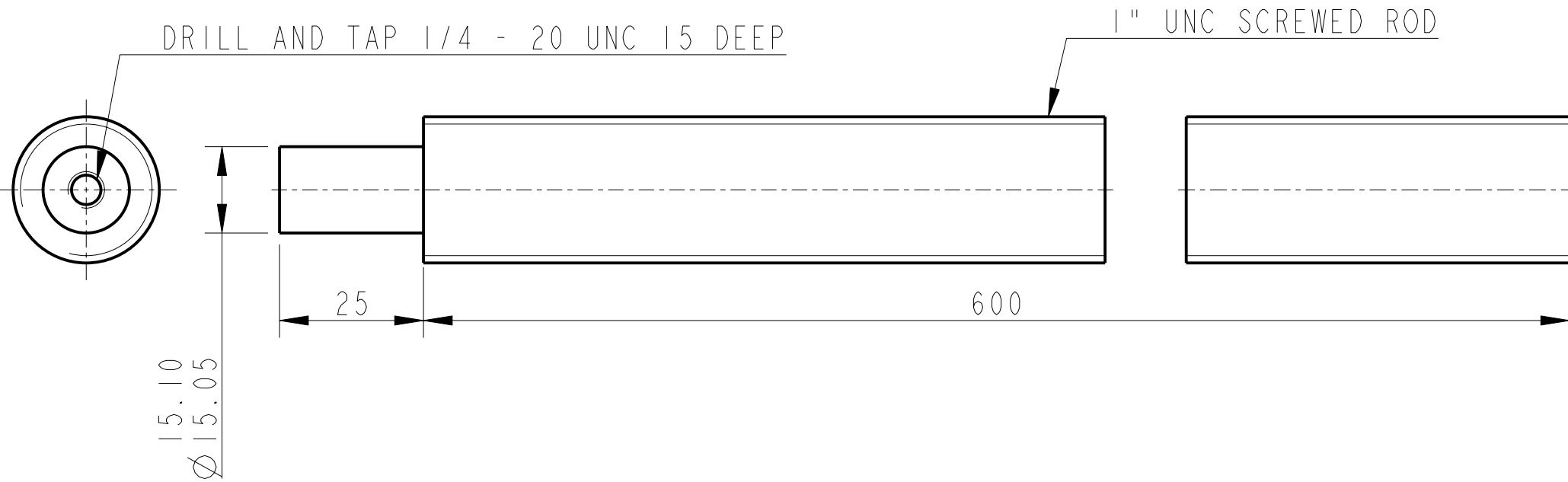




REV.	DATE	DCN #	DRAWING TREE #
B.	01/04/09.	E0900100.	



NOTES: (UNLESS OTHERWISE SPECIFIED)		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25°		SYSTEM aLIGO											
	MATERIAL: ST STEEL 316/304		SUB-SYSTEM SUS											
	FINISH: ----- $\sqrt{\mu m}$ [μin] Ra = 1.6		NEXT ASSY QUAD TOP STAGE TOOLING											
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>A J BRUMM</td> <td>DB/12/08</td> </tr> <tr> <td>CHECKED</td> <td>J'OD</td> <td>01/04/09</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>01/04/09</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	A J BRUMM	DB/12/08	CHECKED	J'OD	01/04/09	APPROVED	AJB	01/04/09
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CHECKED	J'OD	01/04/09												
APPROVED	AJB	01/04/09												
SIZE A		DRG. NO. D080749	REV C.											
SCALE 1:1		PROJECTION: 	SHEET 1 OF 1											