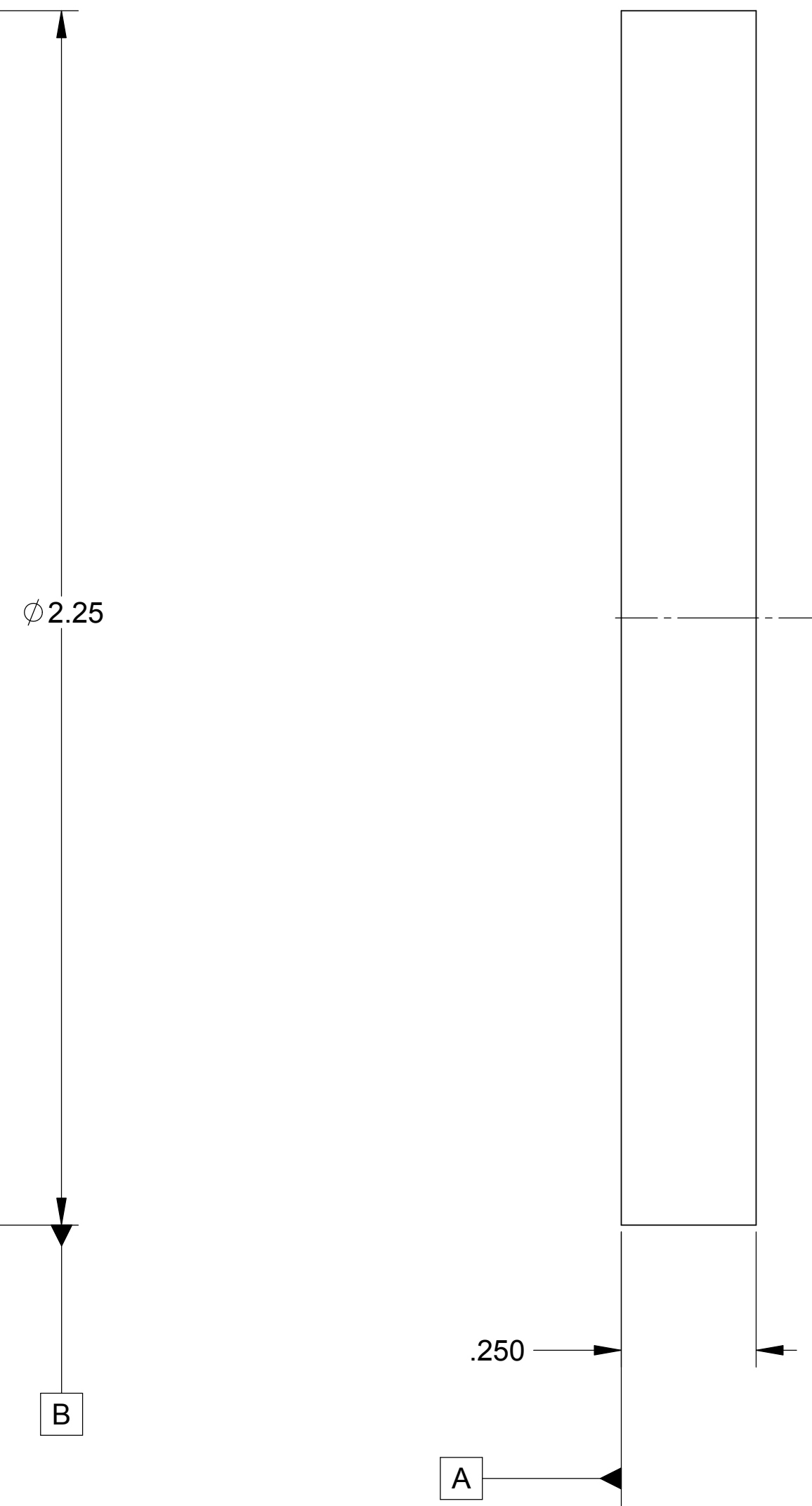
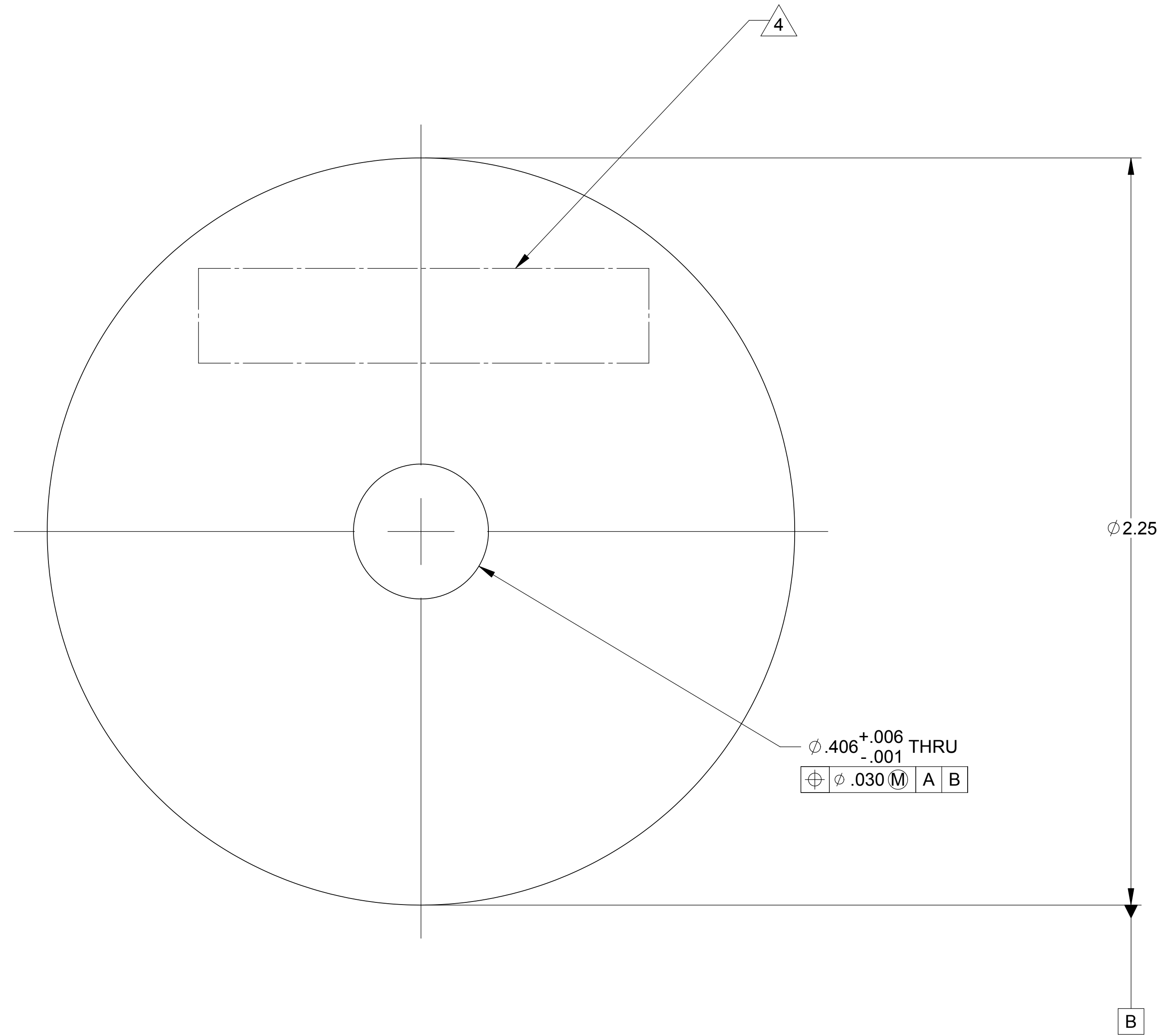


LTR		ZONE		REVISIONS										
				DESCRIPTION	DWN	CHK	P-ENG	CONFIG	ME	STRS	MATL	PROJ	QA	RELEASE DATE
A				INITIAL RELEASE										




NOTES: UNLESS OTHERWISE SPECIFIED.

- ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
- REMOVE ALL BURRS AND SHARP EDGES .005-.015.
- 4 MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.13-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.
- COUNTERSINK 82° ALL DRILLED HOLES .015-.030 DEEP BOTH SIDES.
- RECORD WEIGHT TO NEAREST 0.1 LB ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED WEIGHT IS .1 LBS.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS  
  
 20008017 Lift Hook Pin Keeper.x\_t

QTY REQD		ITEM NO	REF DES	CAGE NO	20008017-1	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
PARTS LIST										
CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES		<p><b>RELEASED 2/22/2005</b></p>		 ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103		RETAINER, LIFT PIN BSC ASSY LIGO-D048017-A
		DECIMALS .XX ±.03		ANGLES ± 1/2°		DWN KEVIN J SPINK 02/08/05		MATERIAL		SIZE D
		MACHINE FINISH		125		PROJ ENGR		MATERIAL		CAGE CODE 1KNU9
		DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994		MATERIAL		CHK		MATERIAL		20008017
		CRES 303 FORGING PER ASTM A473		APPLICATION		CONFIG		PROJ		REV A
20008048		1388		NEXT ASSEMBLY PROJECT CODE		ME		QA		SCALE 4:1
										UNCLASSIFIED
										SHEET 1 OF 1