NOTES: (UNLESS OTHERWISE SPECIFIED)

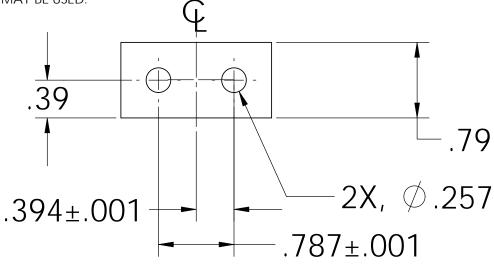
- 1. DIMENSIONS IN INCHES
- 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR,

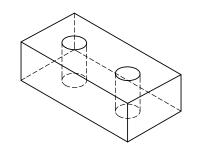
3 CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
USING A VIBRATORY TOOL MARK PART AS INDICATED
SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF

PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY.

USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY

TOOL MAY BE USED.





DATE

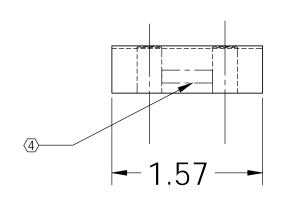
21 APRIL 2009

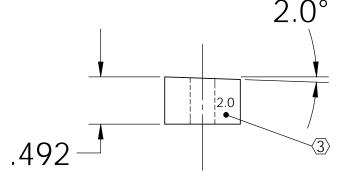
24 JUNE 2004 E040303-00

DCN#

E0900107-v1

DRAWING TREE #





DIMENSIONS ARE IN INCHES		NAME	DATE	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLEDANICES	DRAWN	CIT/RJ	05/02		
TOLERANCES: .XX ±0.01 .XXX ±0.005 ANGULAR±.25°	CHECKED			SYSTEM ADVANCED LIGO	
				SUB-SYSTEM SUS	
MATERIAL	-			NEXT ASSY ROTATIONAL ADJUSTE	ER
302, 304 OR 316 STAINLESS	COMMENTS:			PART NAME CLAMP LOWER SIDE ANGLED 2.0°	
FINISH				NZE DWG. NO. D030463 REV. V1	
				SCALE: NTS SHEET 1 OF 1	