

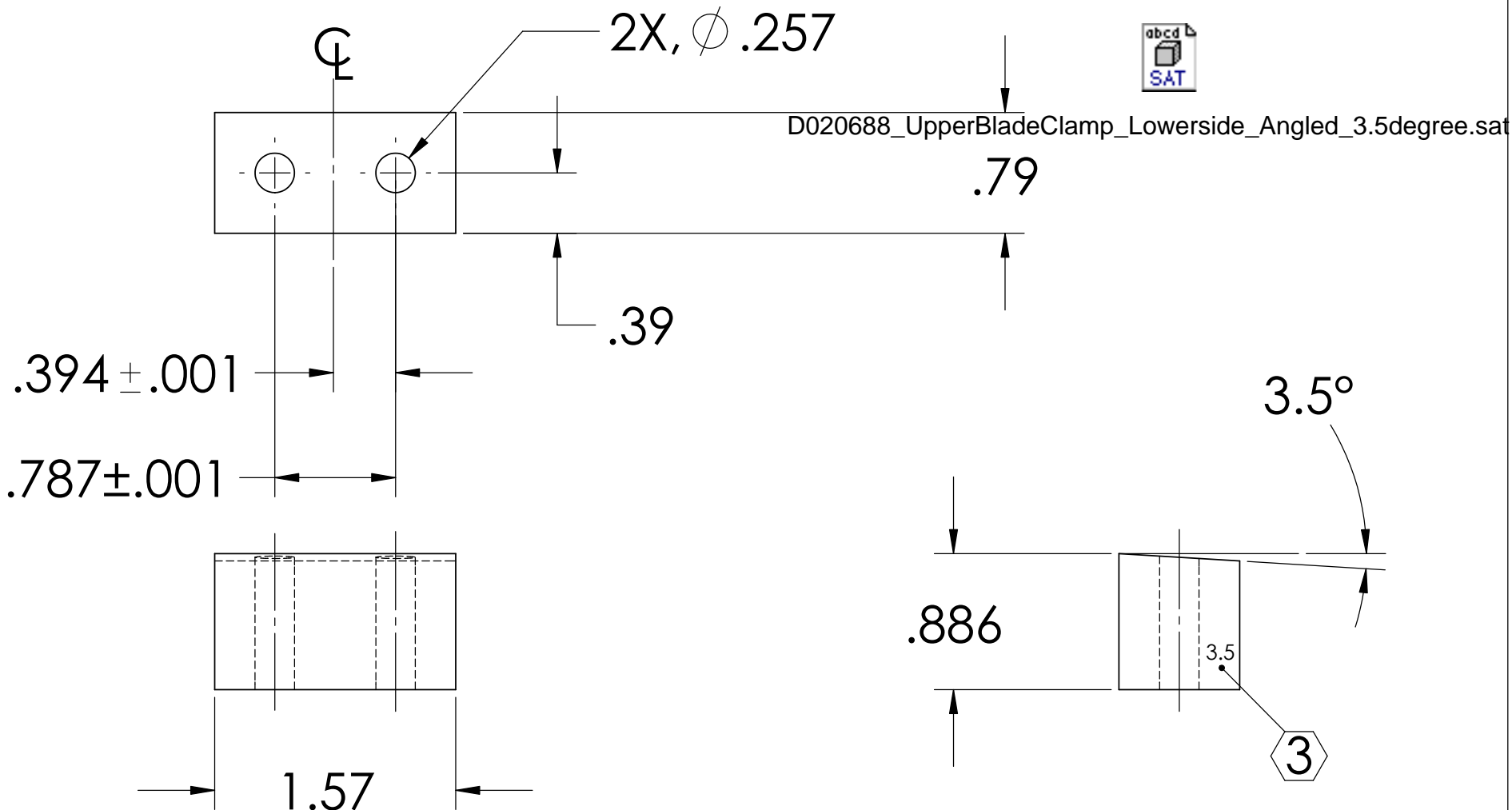
NOTES: (UNLESS OTHERWISE SPECIFIED)


1. DIMENSIONS IN INCHES

2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

③ USING A VIBRATORY TOOL MARK PART AS INDICATED

REV.	DATE	DCN #	DRAWING TREE #



DIMENSIONS ARE IN INCHES		NAME	DATE	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR. UNIVERSITY OF GLASGOW / GEO 400 GROUP
TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR $\pm .25^\circ$		CIT/RJ	05/02	
MATERIAL 300 Series Stainless		CHECKED		SYSTEM ADVANCED LIGO
FINISH				SUB-SYSTEM SUS
		COMMENTS:		NEXT ASSY LIBRARY OF CLAMPS
				PART NAME UPPER BLADE CLAMP LOWERSIDE ANGLED (3.5°)
		SCALE: NTS	SIZE A	DWG. NO. D020688
				REV. 00
				SHEET 1 OF 1