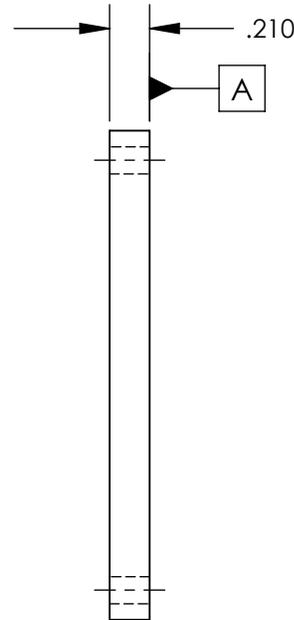
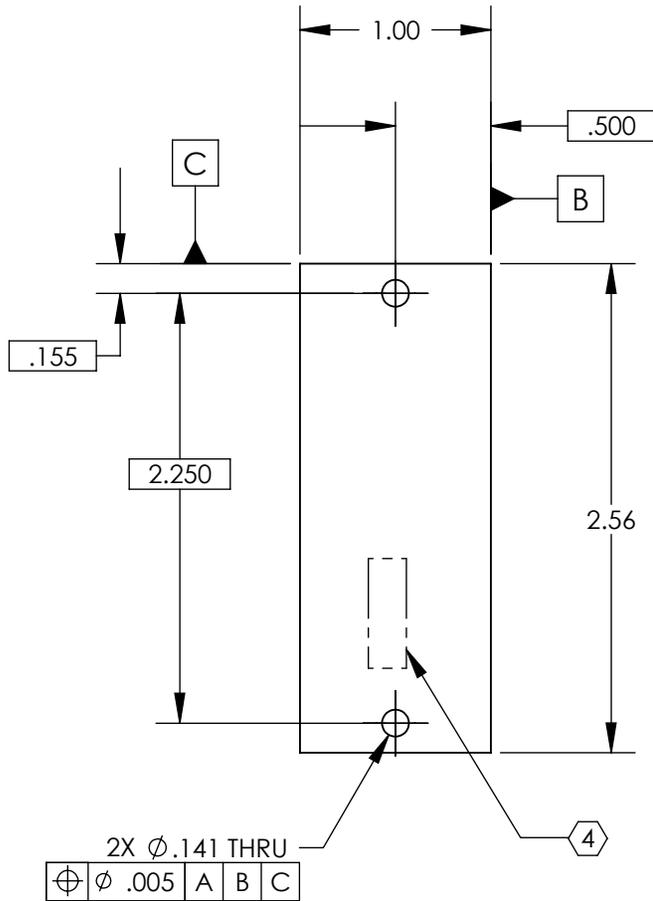


REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING.
 - REMOVE ALL SHARP EDGES, R.02 MAX.
 - ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
- ④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:
D050XXX-A
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± 0.01
 .XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
6061-T6 Al

FINISH
32 μ inch

	NAME	DATE
DRAWN	N.NGUYEN	04 MAR 09
CHECKED		
APPROVED		

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO

SUB-SYSTEM AOS

NEXT ASSY D0900623

PART NAME COUNTER MASS BLOCK

SIZE A	DWG. NO. D0900165	REV. X-004
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SCALE: 1:1 **PROJECTION:** SHEET 1 OF 1