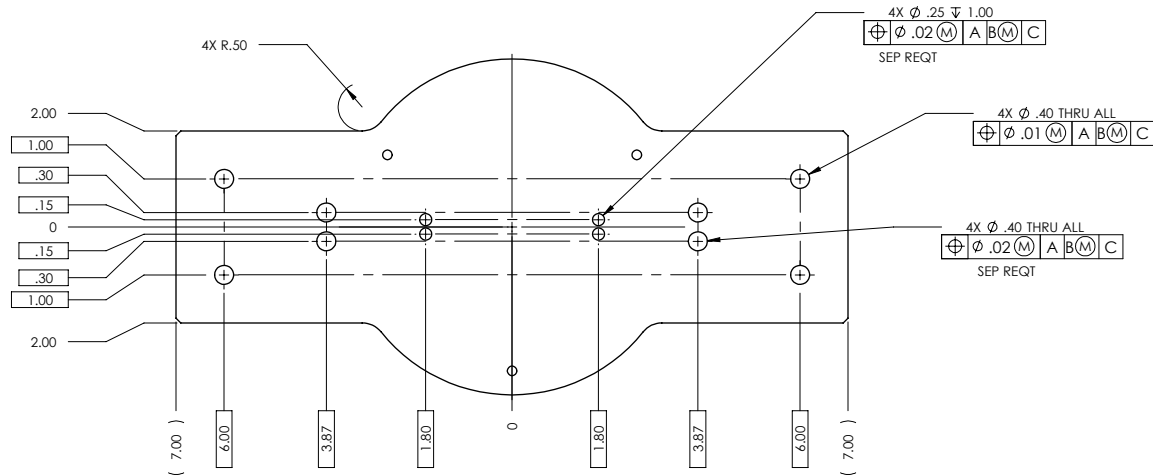
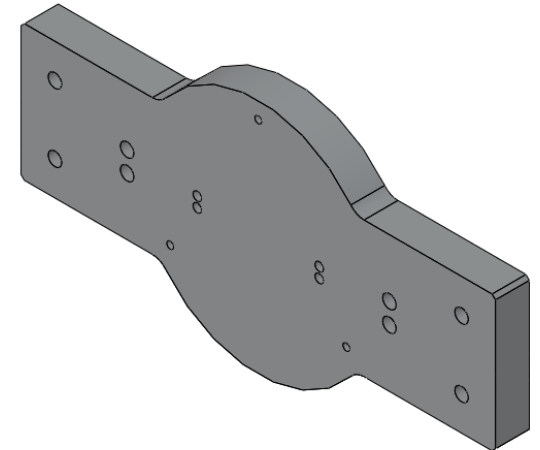
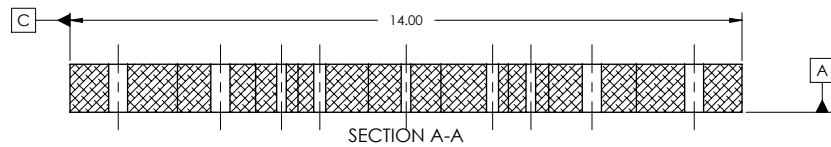
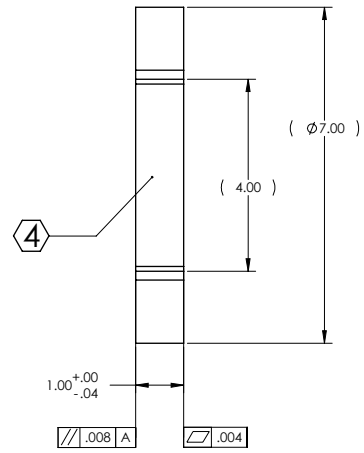
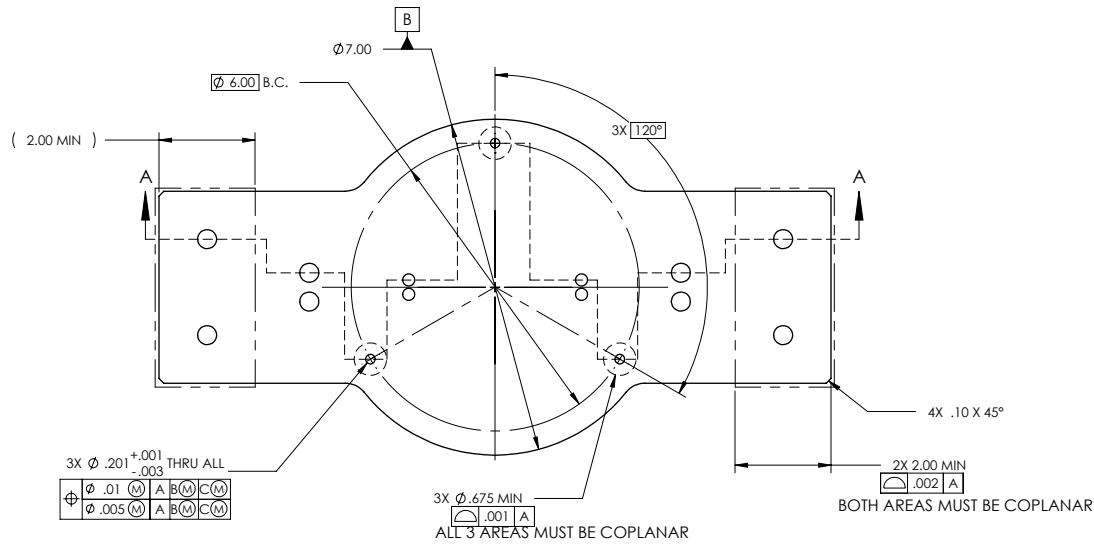


REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



- NOTES: (UNLESS OTHERWISE SPECIFIED)**
1. REMOVE ALL SHARP EDGES, R.02 MIN.
 2. DO NOT SCALE FROM DRAWING.
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (SSTL)
- ④ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± .01
 .XXX ± .005

ANGULAR ± 0.5°

CALIFORNIA INSTITUTE OF TECHNOLOGY
LIGO MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

MATERIAL
 6061 Alloy

FINISH
 32 μinch

SYSTEM
 ADVANCED LIGO

SUB-SYSTEM
 SEI

NEXT ASSY
 D0900156

PART NAME
 Test Jig, Top

DESIGNER	NAME	DATE	SIZE	DWG. NO.	REV.
DRAFTER	sbarnum	Feb 2009	A	D0900159	V1
CHECKER	fmatchard	25 Mar 2009	SCALE: 1:4	PROJECTION:	SHEET 1 OF 1