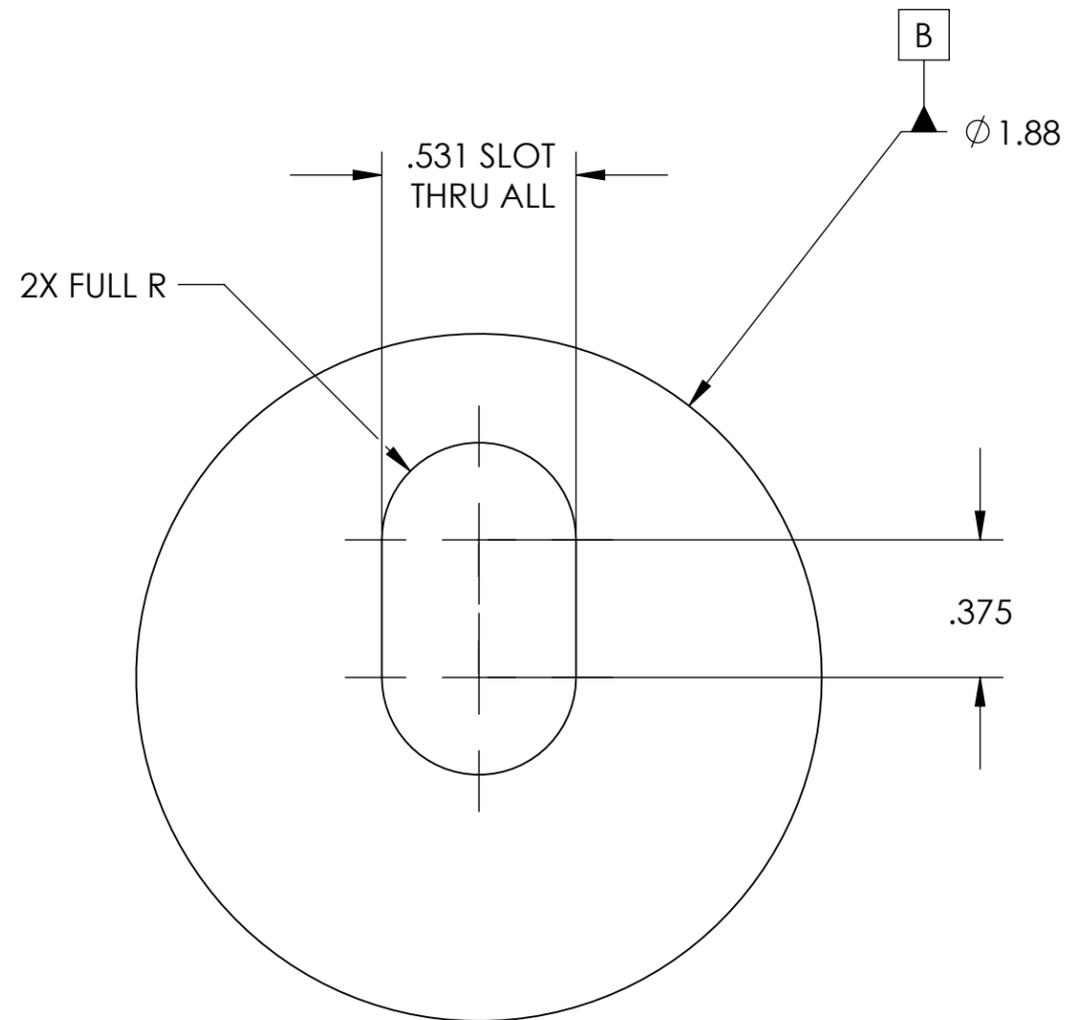
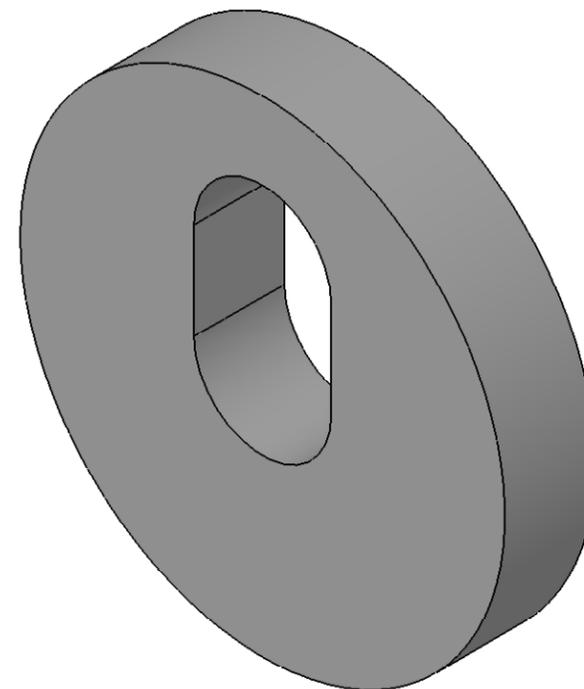
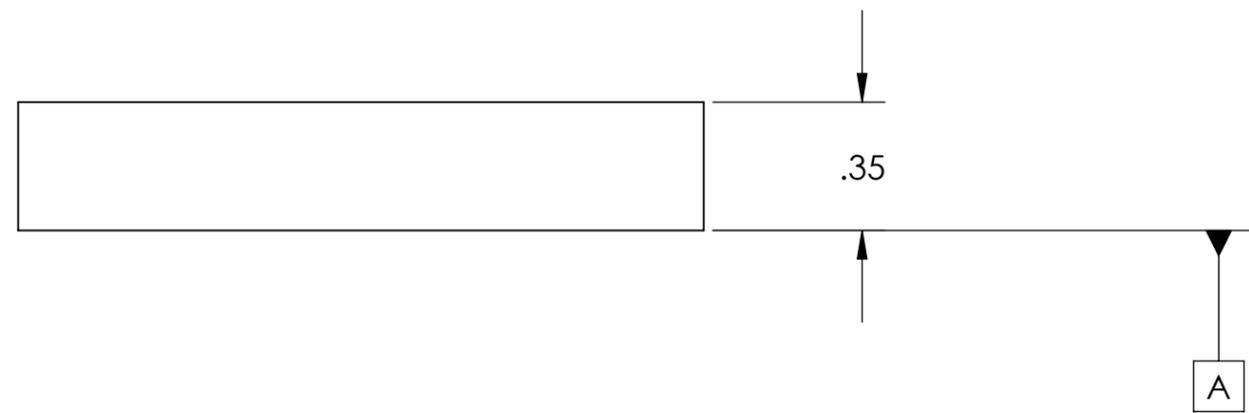


REV	DATE	APPROVAL	DESCRIPTION
00	10/30/2008	A. STEIN	PROTOTYPE RELEASE.



NOTES: (UNLESS OTHERWISE SPECIFIED)			DIMENSIONS ARE IN INCHES		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES. LEAVE .005 X 45° MIN CHAMFER, OR .005 MIN RADIUS. 3. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. E.G., MILACRON CIMTECH 410. 4. CLEAN THOROUGHLY TO REMOVE ALL OIL, DIRT, AND CHIPS.			TOLERANCES: .XX ± 0.015 .XXX ± 0.005		SYSTEM ADVANCED LIGO	
MATERIAL 303/304 SS			ANGULAR ± 0.5 °		SUB-SYSTEM SEI	
FINISH NONE			NEXT ASSY HAM SUPPORT STRUCTURE		PART NAME	
			DRAWN A. STEIN 10/30/2008		CROSSBEAM WASHER DISC	
			CHECKED - -		SIZE DWG. NO. D080700	
			APPROVED - -		REV 00	
			SCALE: 2:1		PROJECTION: SHEET 1 OF 1	