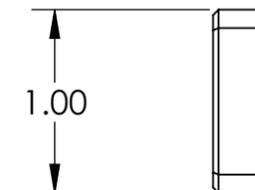
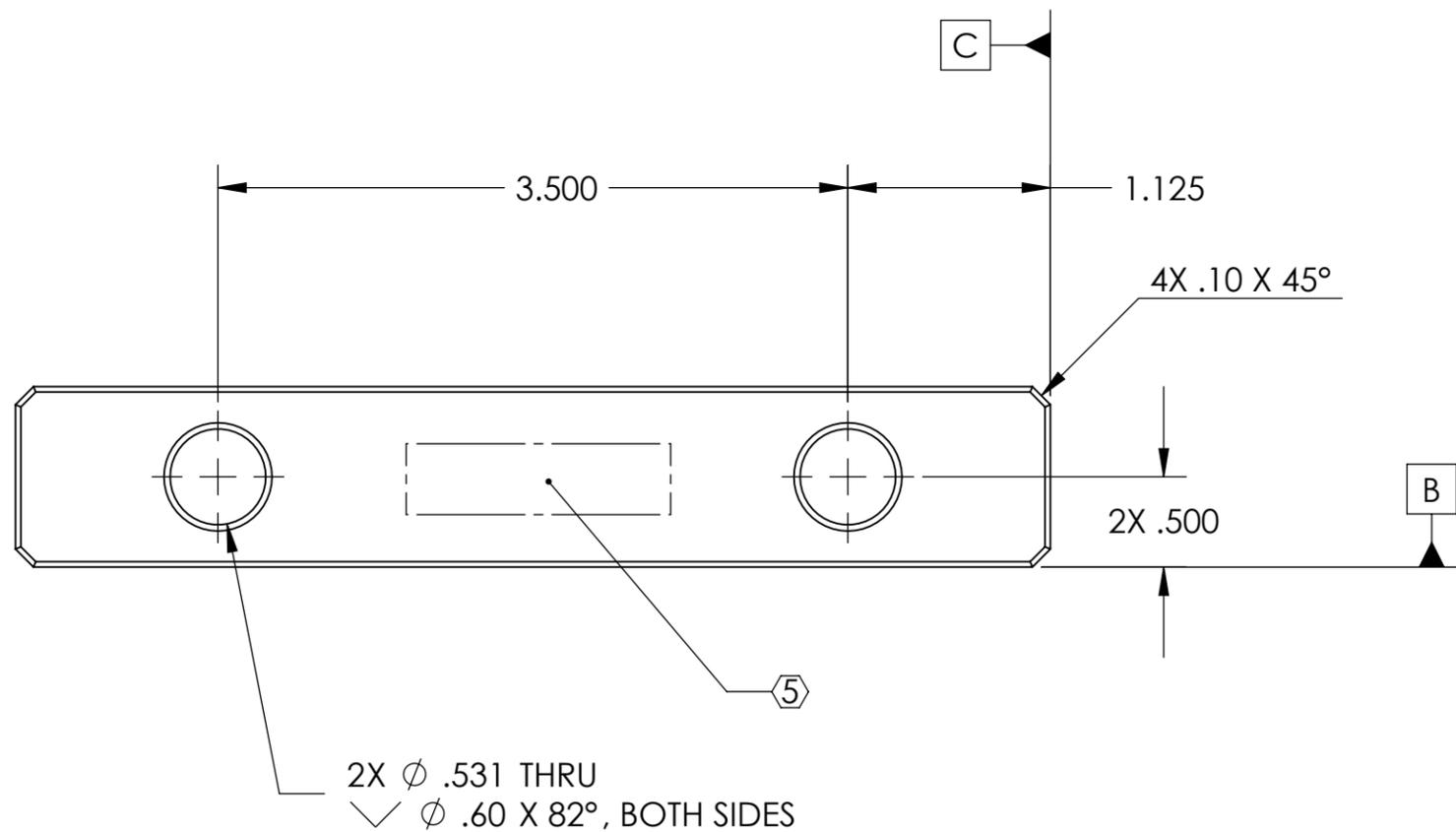
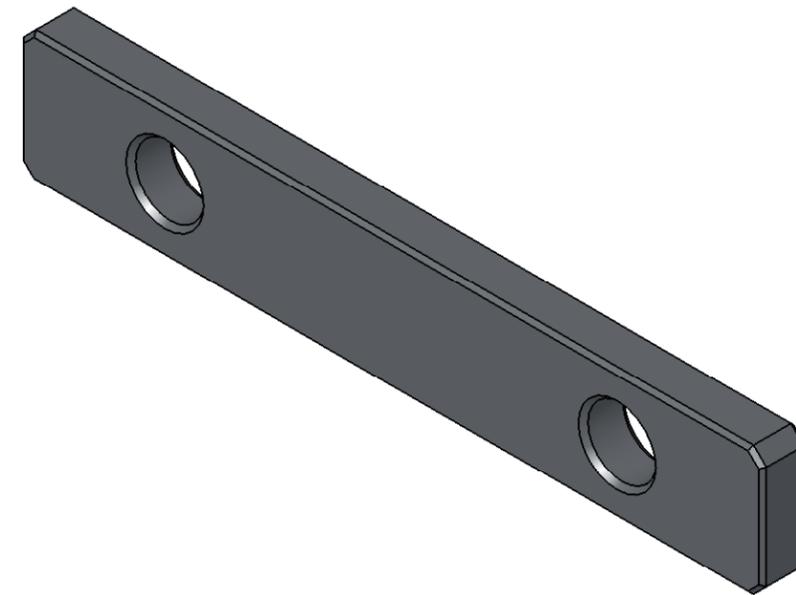
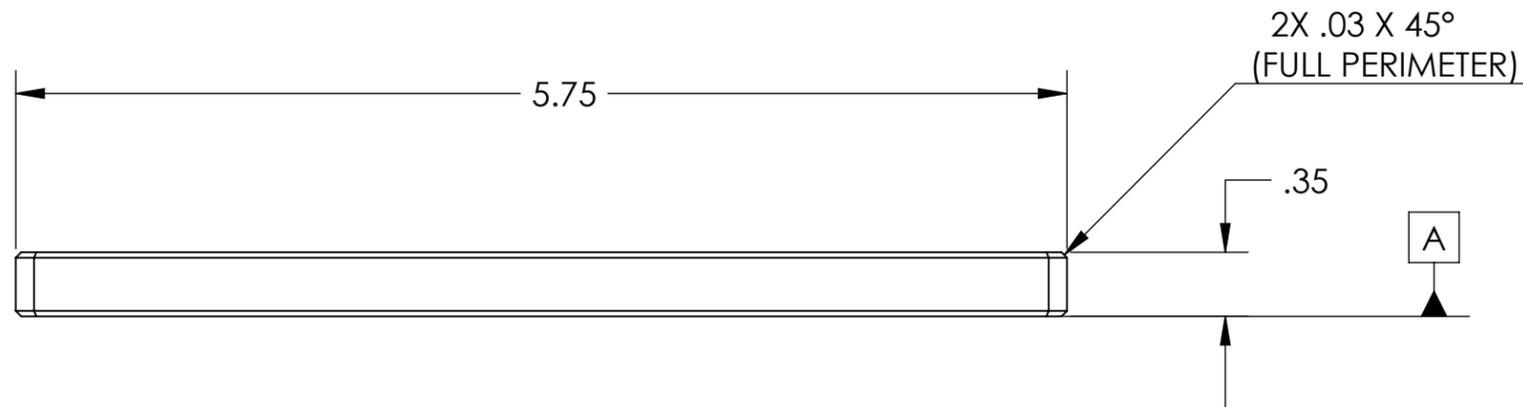


**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES)  
 DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED  
 ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START  
 AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07"  
 HIGH CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE: D080699-v2, S/N 001.

REV.	DATE	DCN #	DRAWING TREE #
v1 / 00	30 Oct 2008	Initial release for LASTI prototype.	
v2	01 Sep 2009	E0900266	



Total Weight: 0.5 lbs

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± 0.5°				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		Crossbeam Washer Plate #2	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				SYSTEM: ADVANCED LIGO SUB-SYSTEM: SEI		DESIGNER: A. Stein DRAFTER: A. Stein CHECKER: - APPROVAL: K. Mason	
MATERIAL: 303/304 SS FINISH: 125 μinch				NEXT ASSY: HAM SUPPORT STRUCTURE		SIZE: B DWG. NO.: D080699 REV.: v2	
				SCALE: 1:1 PROJECTION:		SHEET 1 OF 1	