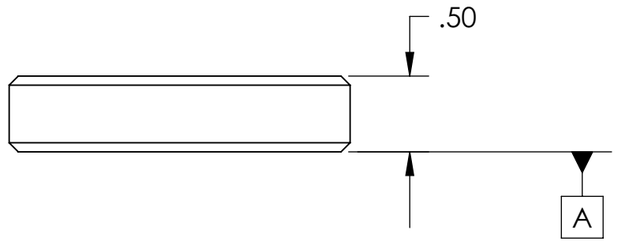
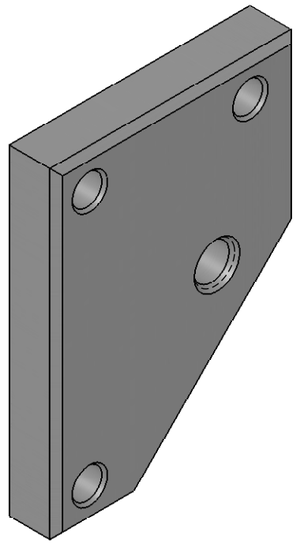
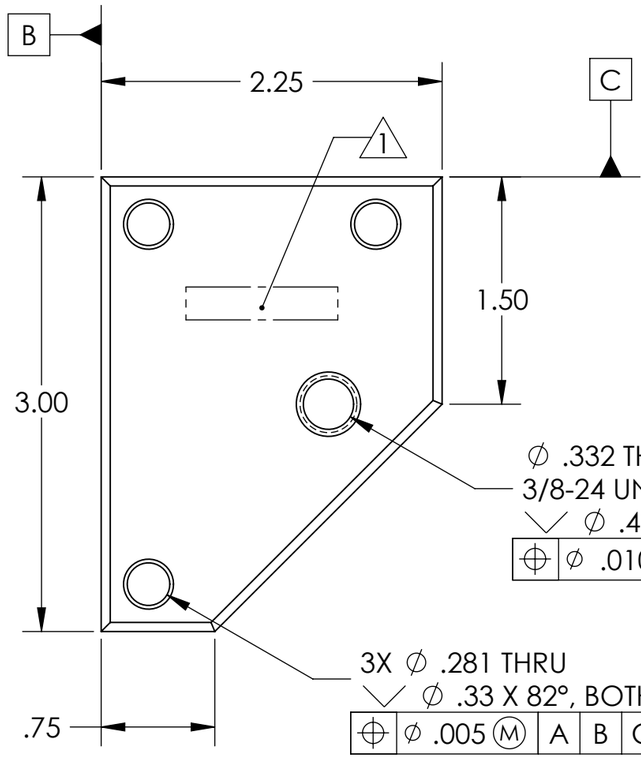
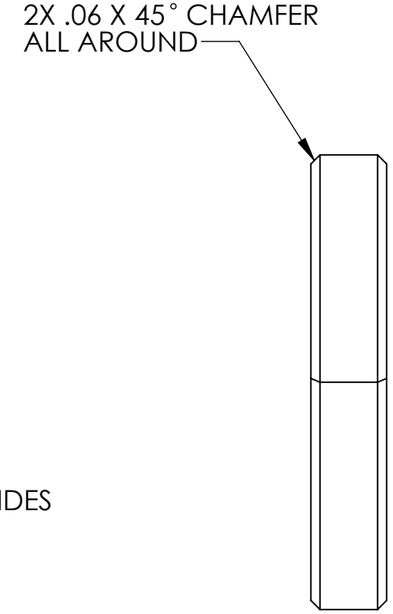
REV	DATE	APPROVAL	DESCRIPTION
00	08/27/2008	A. STEIN	PRE-RELEASE, FOR RFQ.
01	09/05/2008	A. STEIN	PROTOTYPE RELEASE. SPECIFIED LOCATION FOR P/N ENGRAVING.
A	10/20/2008	DCN # E080509-00	RELEASE FOR PRODUCTION. CHANGED MAT'L TO 303/304 SS, FROM 304 SS. ADDED CHAMFERS.









NOTES:

1) WHERE INDICATED, MECHANICALLY SCRIBE, STAMP, OR ENGRAVE THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, FOLLOWED ON THE NEXT LINE WITH A UNIQUE 3-DIGIT SERIAL NUMBER STARTING AT 001 FOR THE FIRST PART AND INCREMENTING THEREAFTER. USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER. LETTERING MUST BE VISIBLE AFTER PAINTING, IF APPLICABLE.

D080495-A
S/N - ###

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING.
2. REMOVE ALL SHARP EDGES, LEAVE .005 X 45° MIN CHAMFER, OR .005 MIN RADIUS.
3. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. E.G., MILACRON CIMTECH 410.
4. CLEAN THOROUGHLY TO REMOVE ALL OIL, DIRT, AND CHIPS.

THIS PRINT & THE EMBEDDED CAD MODEL ARE THE DOCUMENTATION OF RECORD. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS IN THE MODEL ARE BASIC, WITH TOLERANCES GIVEN BY:

⌓ .015 A B C

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.015
.XXX ± 0.005
ANGULAR ± 0.5 °

SURFACE ROUGHNESS: 63

MATERIAL 303/304 SS

FINISH NONE

	NAME	DATE
DRAWN	A. STEIN	08/27/2008
CHECKED	-	-
APPROVED	-	-

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY, IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SEI
NEXT ASSY	D080496
PART NAME	HAM HEPI CAGING SIDE CAP
SIZE	B
DWG. NO.	D080495
REV	A
SCALE:	1:1
PROJECTION:	
	SHEET 1 OF 1