



NOTES:

1) WHERE INDICATED, MECHANICALLY SCRIBE, STAMP, OR ENGRAVE THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, FOLLOWED ON THE NEXT LINE WITH A UNIQUE 3-DIGIT SERIAL NUMBER STARTING AT 001 FOR THE FIRST PART AND INCREMENTING THEREAFTER. USE 0.24" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER. LETTERING MUST BE VISIBLE AFTER PAINTING, IF APPLICABLE.

D080492-A
S/N - ###

- 2) PLUG ALL SCREW HOLES, BOTH TAPPED AND THRU.
- 3) PAINT ALL SURFACES, EXCEPT WHERE INDICATED BY . USE MEDIUM BLUE SHERWIN WILLIAMS (POLANE (R) T-PLUS POLYURETHANE ENAMEL). PRIME WITH SHERWIN WILLIAMS INDUSTRIAL WASH PRIMER P60G2.
- 4) APPLY "OXISOLV RUST INHIBITOR" TO ALL UNPAINTED SURFACES, PER MFG INSTRUCTIONS. REMOVE PLUGS FROM ALL HOLES.

NOTES: (UNLESS OTHERWISE SPECIFIED)			DIMENSIONS ARE IN INCHES		SURFACE ROUGHNESS: R_a													
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES. LEAVE .005 X 45° MIN CHAMFER, OR .005 MIN RADIUS. 3. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. E.G., MILACRON CIMTECH 410. 4. CLEAN THOROUGHLY TO REMOVE ALL OIL, DIRT, AND CHIPS.			.XX ± 0.015 .XXX ± 0.005		R_a 63 ✓													
THIS PRINT & THE EMBEDDED CAD MODEL ARE THE DOCUMENTATION OF RECORD. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS IN THE MODEL ARE BASIC, WITH TOLERANCES GIVEN BY:			MATERIAL 1018 CRS		SYSTEM ADVANCED LIGO													
FINISH SEE NOTES			MATERIAL 1018 CRS		SUB-SYSTEM SEI													
<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>A. STEIN</td> <td>08/27/2008</td> </tr> <tr> <td>CHECKED</td> <td>-</td> <td>-</td> </tr> <tr> <td>APPROVED</td> <td>-</td> <td>-</td> </tr> </tbody> </table>				NAME	DATE	DRAWN	A. STEIN	08/27/2008	CHECKED	-	-	APPROVED	-	-	NEXT ASSY D080496		PART NAME HAM HEPI CAGING FRONT PLATE	
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