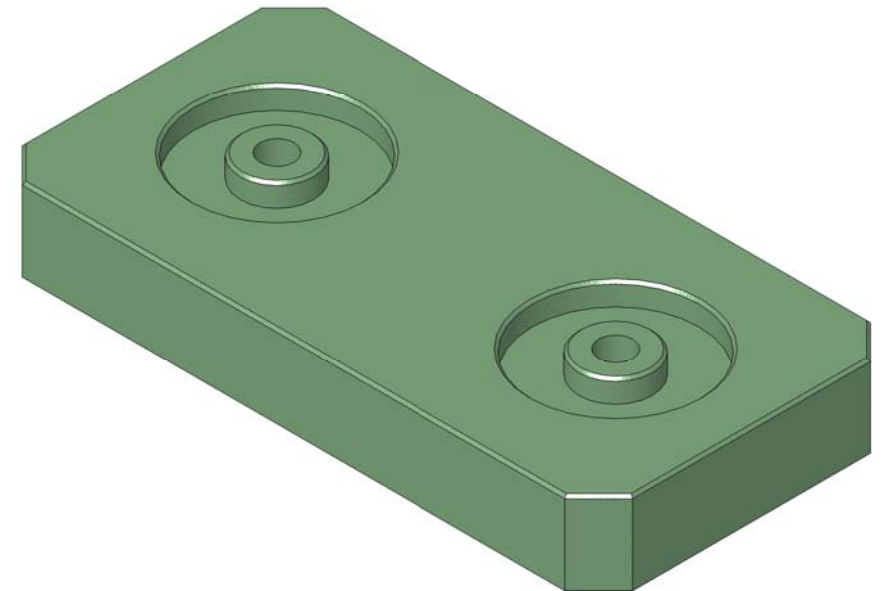
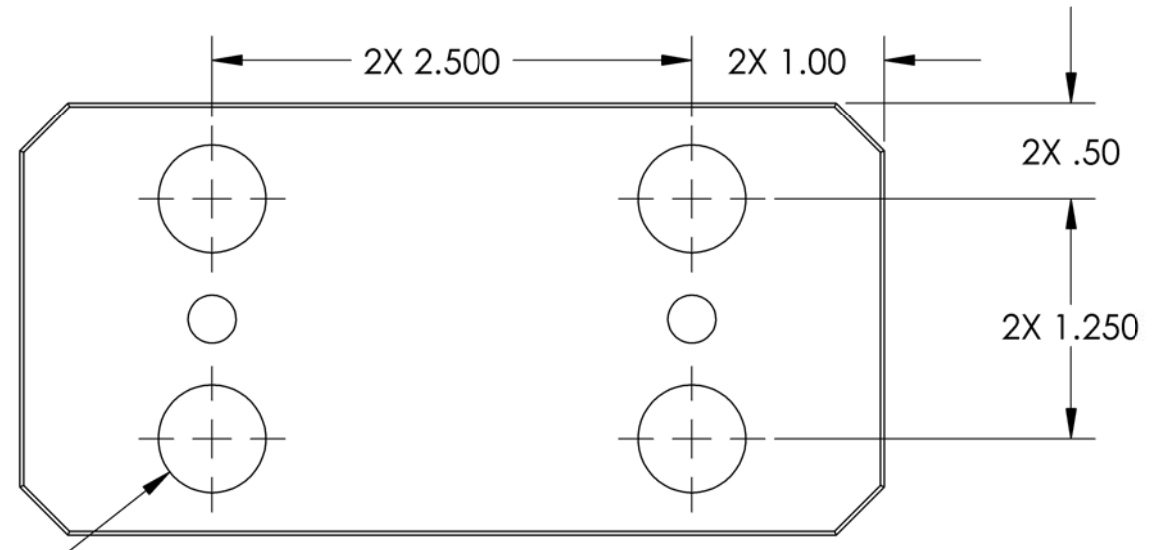
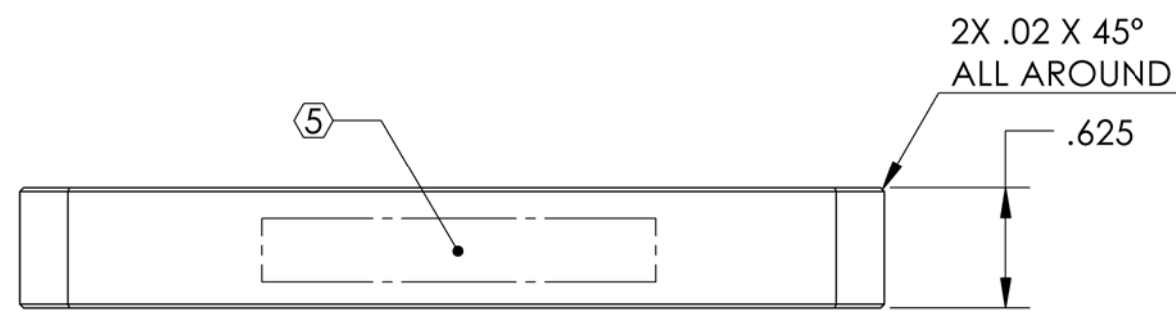
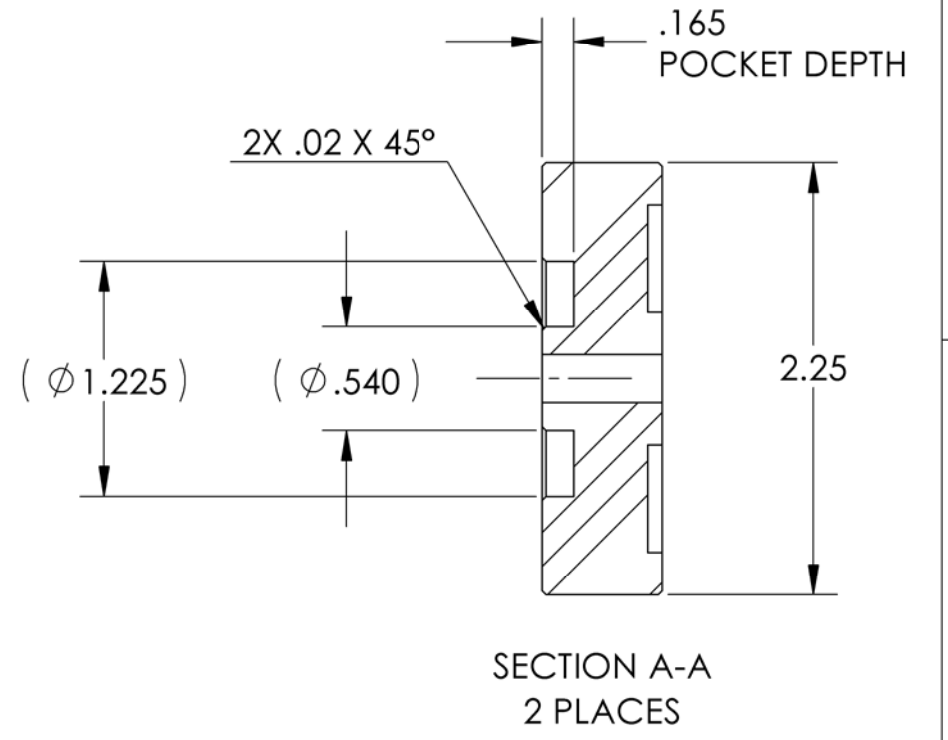
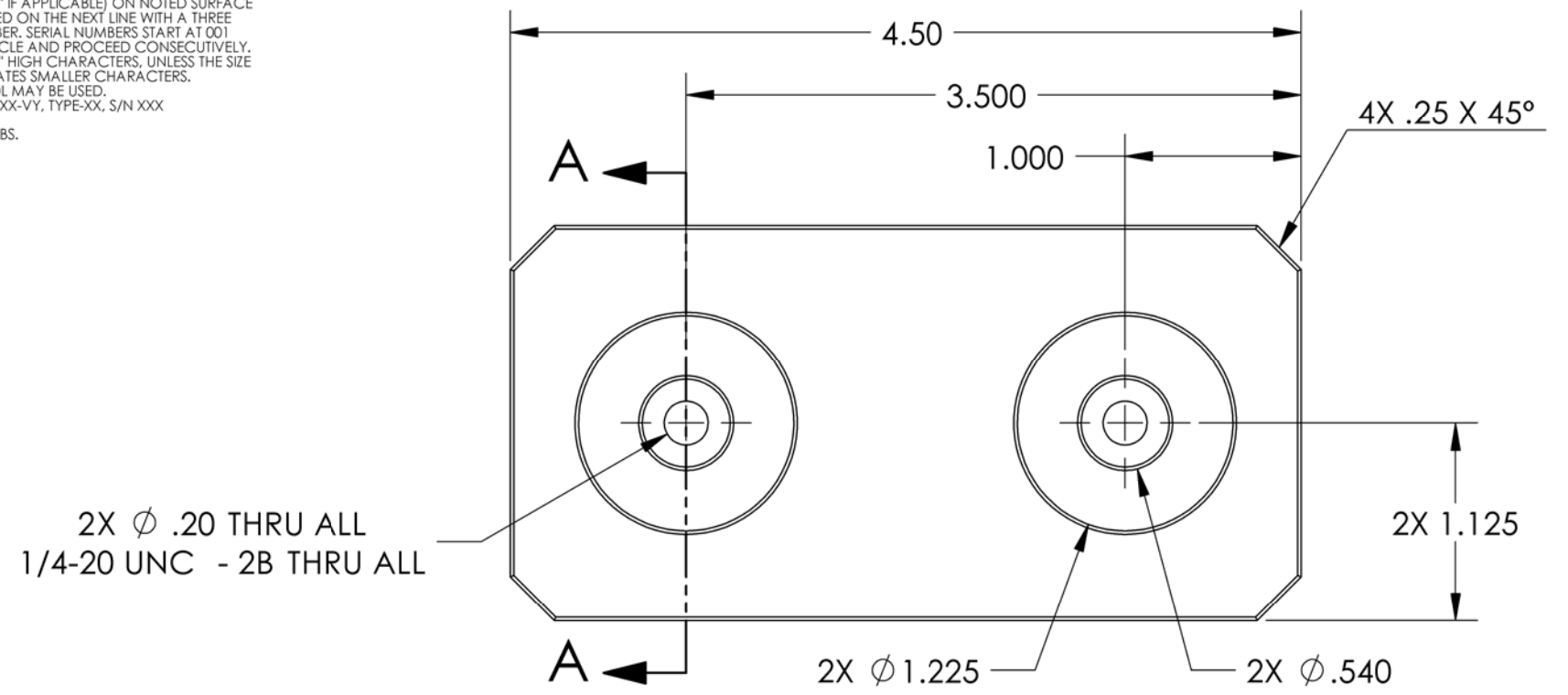


NOTES CONTINUED:
 5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
 PART WEIGHS 1.6 LBS.

REV.	DATE	DCN #	DRAWING TREE #
v1 / 02	24 SEP 2008	N/A	N/A
v2	03 MAR 2010	E1000057	E1000056
v3	11 Jan 2011	E1100027	E1000056

D080377_Clamp_Washer_Plate-HAM_Support_Tube, PART PDM REV: X-011, DRAWING PDM REV: X-005



4X \square ϕ .560 ∇ .075

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX \pm .015 .XXX \pm .005	
ANGULAR \pm 0.5°	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	FINISH
17-4 PH SSSL, H 1150	63 μ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
ADVANCED LIGO		Clamp Washer Plate, HAM Support Tube	
DESIGNER	A. STEIN	18 JUL 2008	SIZE
DRAFTER	A. STEIN	18 JUL 2008	DWG. NO.
CHECKER			B
APPROVAL	K. MASON	02 MAR 2010	SCALE: 1:1
NEXT ASSY		PROJECTION:	
D080373			
		REV.	
		v3	
		SHEET 1 OF 1	

8 7 6 5 4 3 2 1