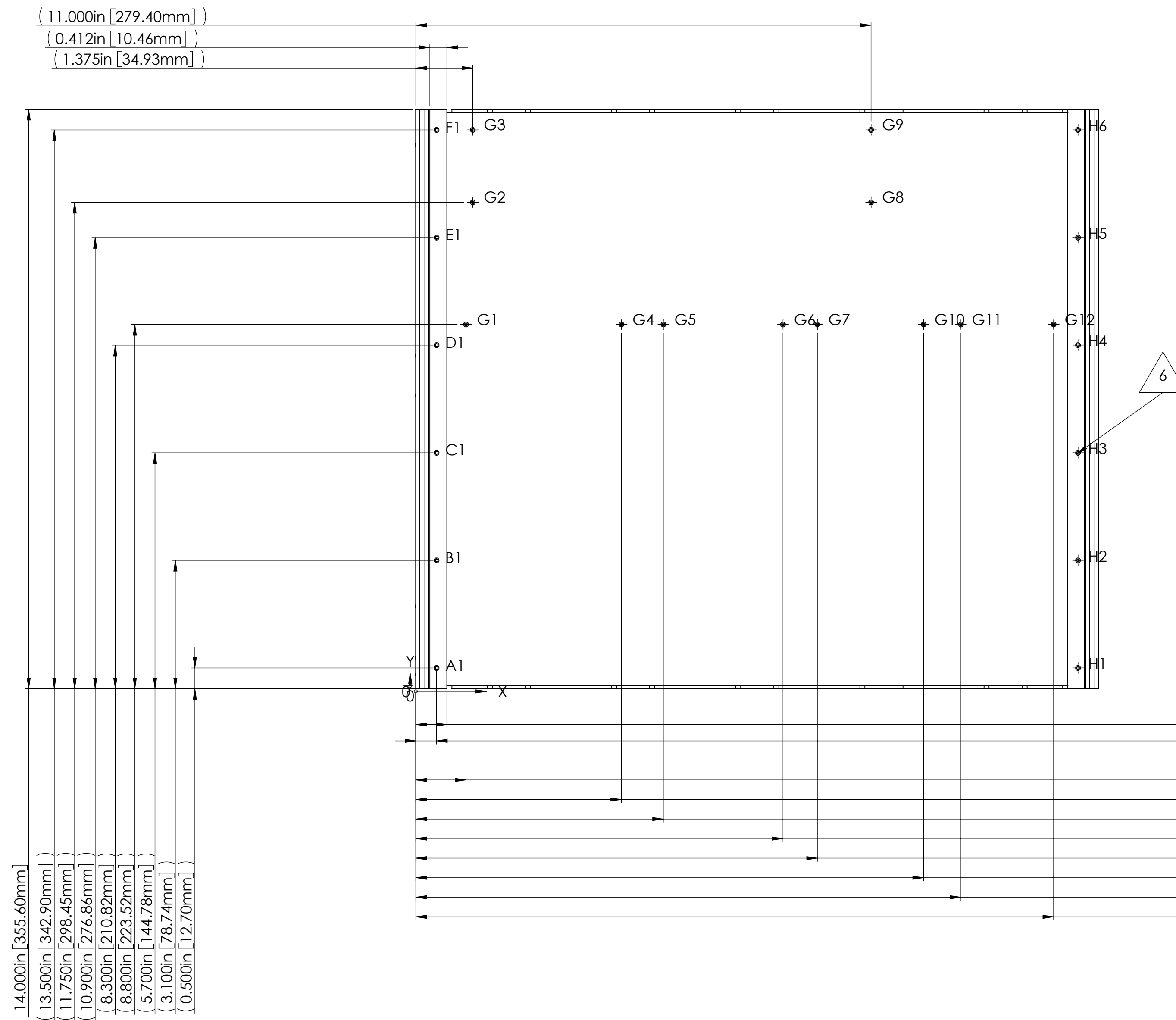
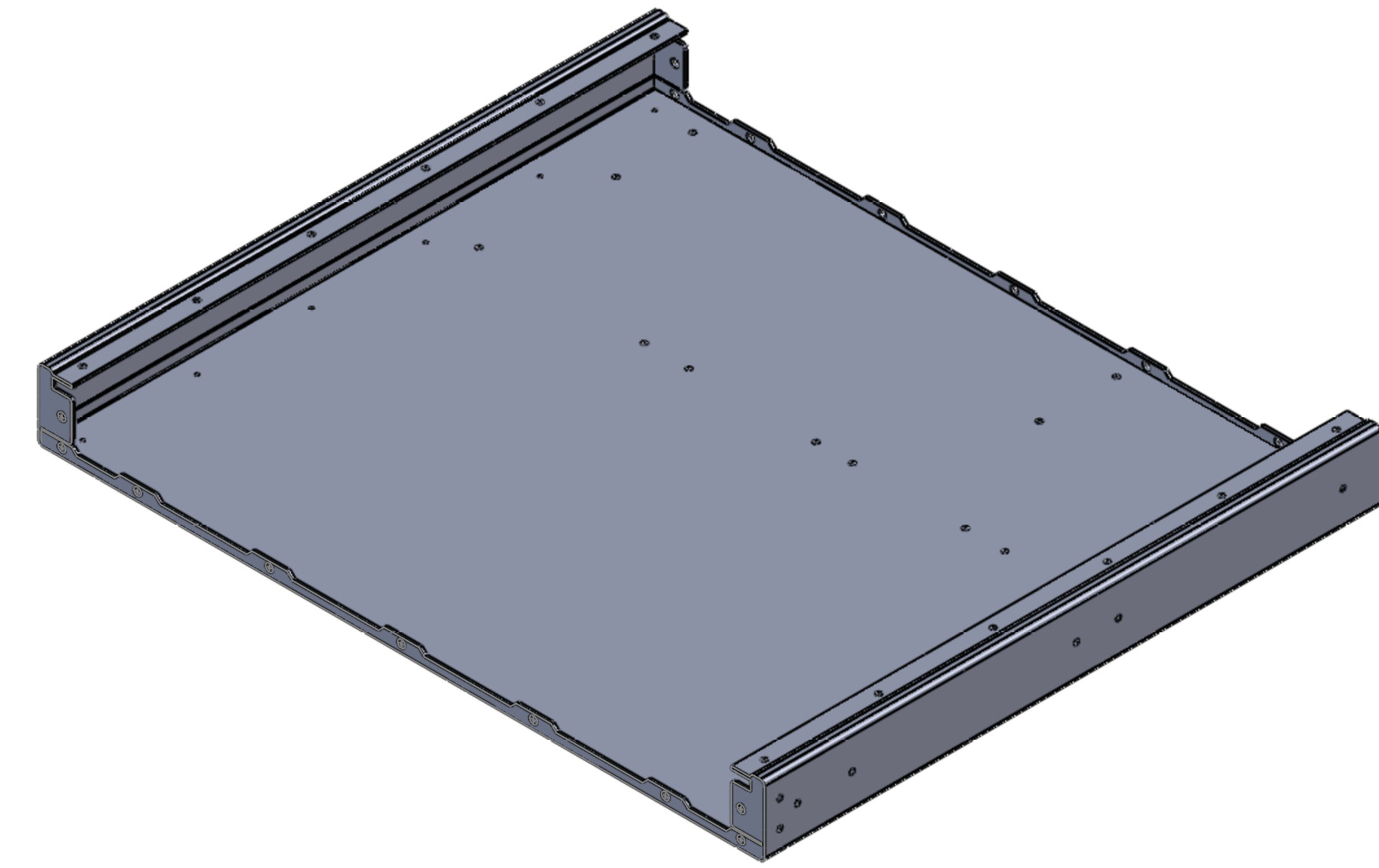
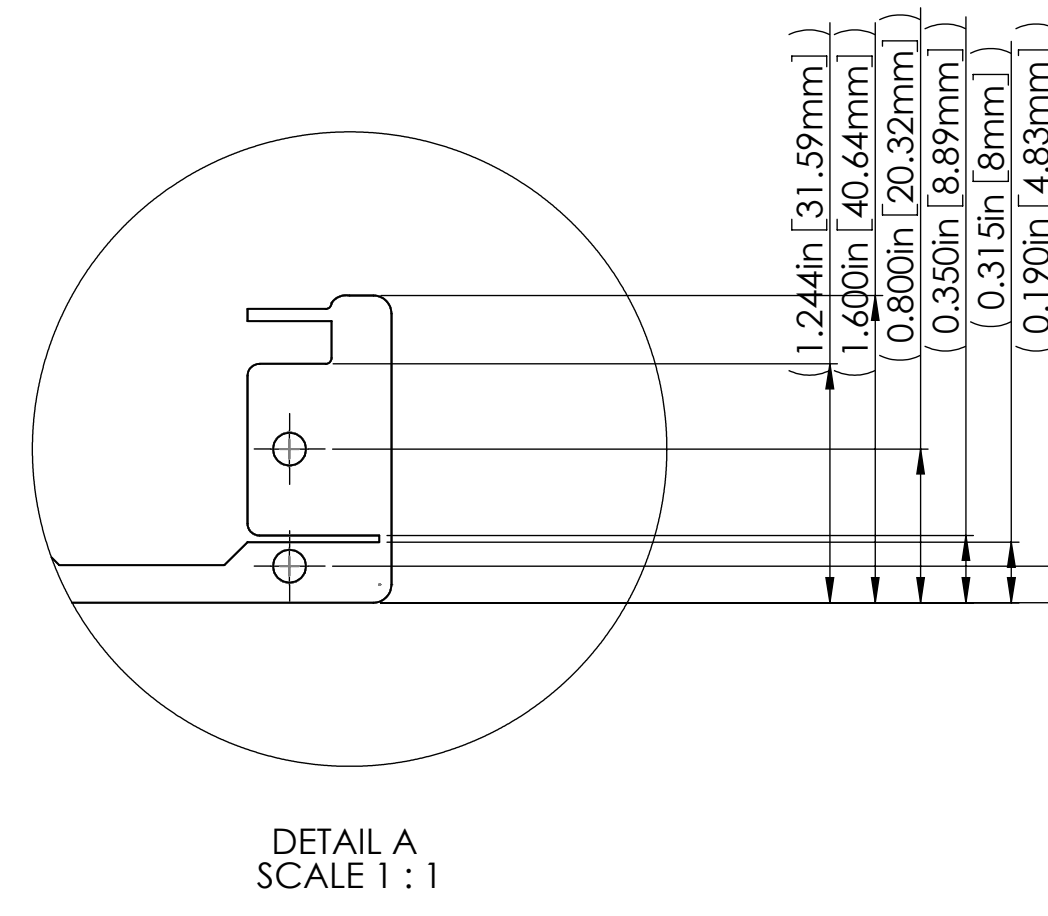
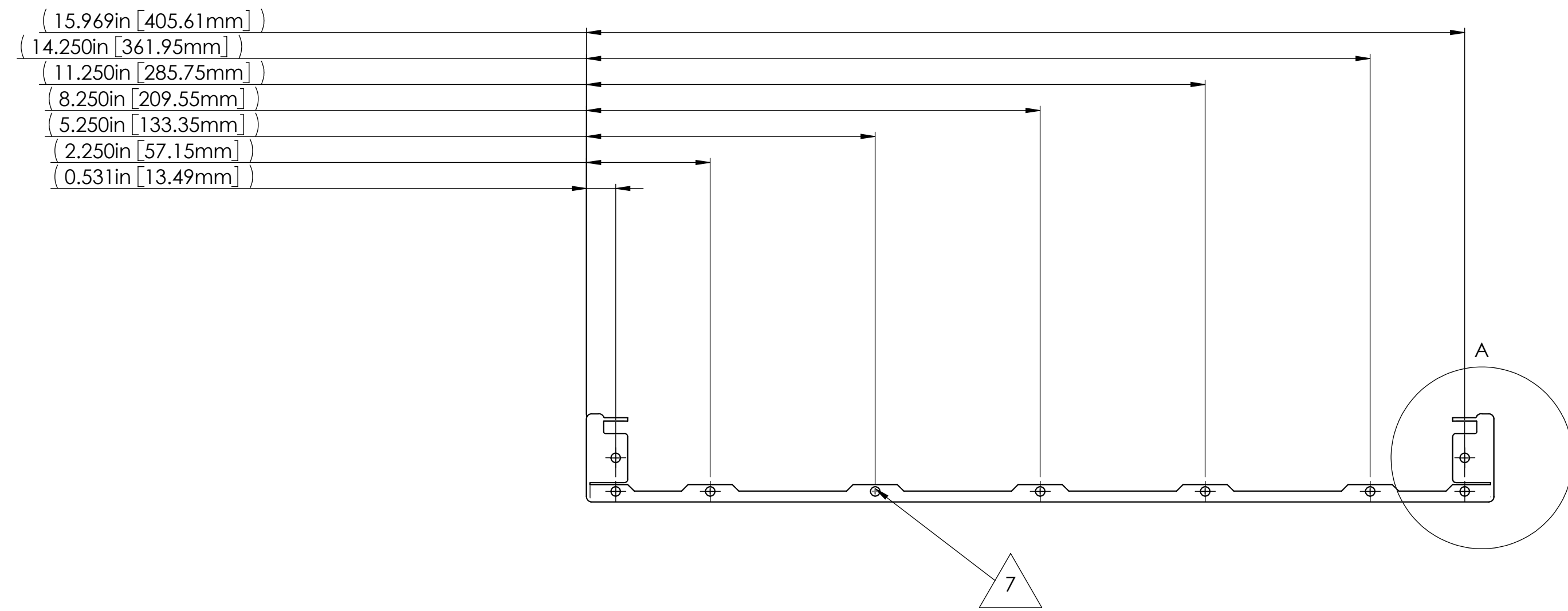
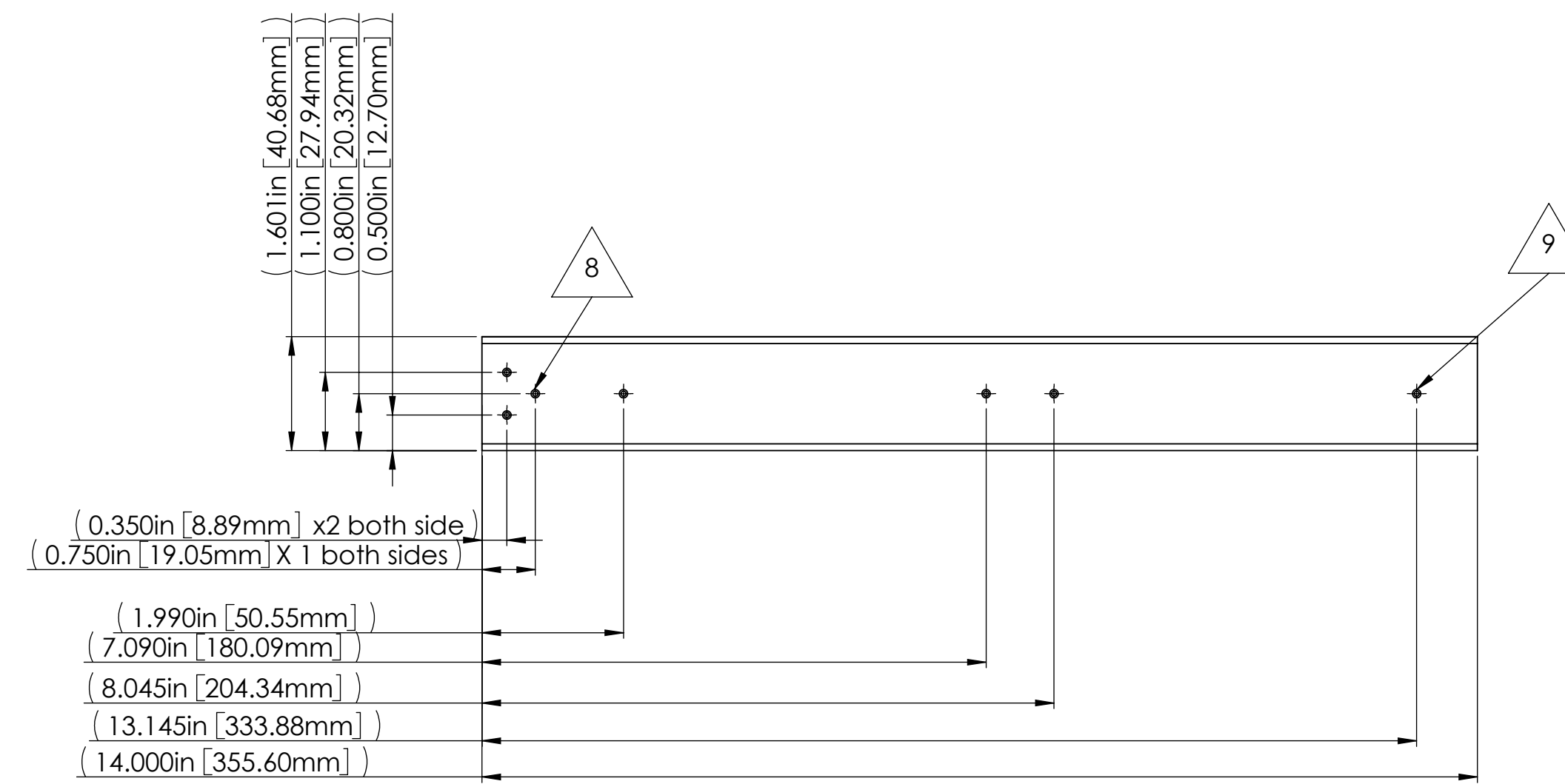
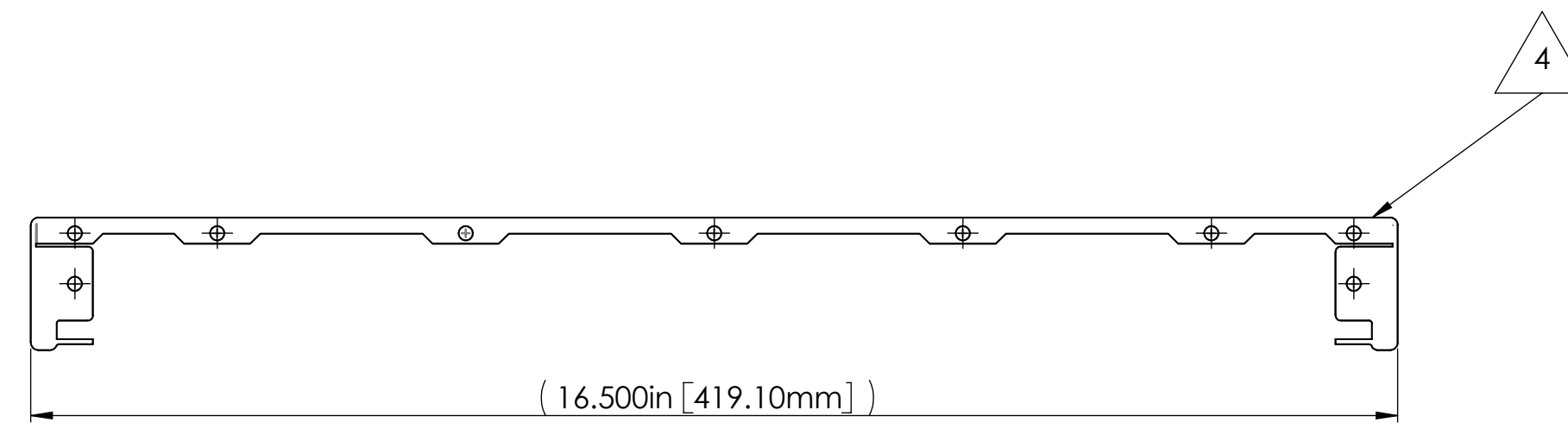


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	version 4	3.17.2010	LDI



(0.750in [19.05mm])
(0.500in [12.70mm])
(1.211in [30.76mm])
(4.969in [126.21mm])
(5.980in [151.90mm])
(8.871in [225.32mm])
(9.702in [246.43mm])
(12.267in [311.59mm])
(13.171in [334.54mm])
(15.411in [391.44mm])

TAG	X LOC	Y LOC	SIZE
A1	0.50	0.43	
B1	0.50	3.03	
C1	0.50	5.63	
D1	0.50	8.23	
E1	0.50	10.83	
F1	0.50	13.43	
G1	1.21	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G2	1.38	11.68	Ø 0.07 THRU ALL Ø 0.12 X 100°
G3	1.38	13.43	Ø 0.07 THRU ALL Ø 0.12 X 100°
G4	4.97	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G5	5.98	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G6	8.87	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G7	9.70	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G8	11.00	11.68	Ø 0.07 THRU ALL Ø 0.12 X 100°
G9	11.00	13.43	Ø 0.07 THRU ALL Ø 0.12 X 100°
G10	12.27	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G11	13.17	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
G12	15.41	8.73	Ø 0.07 THRU ALL Ø 0.12 X 100°
H1	16.00	0.43	Ø 0.07 THRU ALL Ø 0.12 X 100°
H2	16.00	3.03	Ø 0.07 THRU ALL Ø 0.12 X 100°
H3	16.00	5.63	Ø 0.07 THRU ALL Ø 0.12 X 100°
H4	16.00	8.23	Ø 0.07 THRU ALL Ø 0.12 X 100°
H5	16.00	10.83	Ø 0.07 THRU ALL Ø 0.12 X 100°
H6	16.00	13.43	Ø 0.07 THRU ALL Ø 0.12 X 100°



NOTES: (UNLESS OTHERWISE SPECIFIED)

- Dimensions inches.
- Remove all sharp edges, R.02 min
- Base unit has Hamilton part number D070012-A
- Hole pattern is to be added after base unit is constructed.  
- use countersunk holes
- Ø 0.172 install farside before forming pem#F-440-1(9x)
- Ø 0.172 install farside before forming pem#F-440-1(12x)
- Ø 0.172 install farside before forming pem#F-440-1(9x)
- Ø 0.189 install farside before forming pem#CLS-632-1(6x)
- Ø 0.172 install farside before forming pem#F-440-1(4x)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	00_01_chassis_V4		1

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  
DECIMAL  
HOLE POSITION  
HOLE SIZE  
HOLE POSITION  
HOLE SIZE

DATE: 3.18.2010  
DRAWN: LDI  
CHECKED: [blank]  
ENG APPR: [blank]  
MFG APPR: [blank]  
G.A.  
COMMENTS:

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DATE: 3.18.2010  
DRAWN: LDI  
CHECKED: [blank]  
ENG APPR: [blank]  
MFG APPR: [blank]  
G.A.  
COMMENTS:

SIZE: DWG. NO. E D070012 V4  
SCALE: 1:5 WEIGHT: [blank]  
SHEET 1 OF 1